

259806



Europäisches Patentamt
European Patent Office
Office européen des brevets



Publication number: **0 220 686 B1**

EUROPEAN PATENT SPECIFICATION

- (43) Date of publication of patent specification: **30.12.92** (51) Int. Cl.⁵: **C07D 487/22, A61K 31/40, A61K 31/43, //C07B59/00, (C07D487/22,257:00,209:00, 209:00,209:00,209:00)**
- (21) Application number: **86114732.0**
- (22) Date of filing: **23.10.86**

The file contains technical information submitted after the application was filed and not included in this specification

(54) Porphyrin derivatives, and their production and use.

- (30) Priority: **23.10.85 JP 235322/85**
23.10.85 JP 235323/85
- (43) Date of publication of application: **06.05.87 Bulletin 87/19**
- (45) Publication of the grant of the patent: **30.12.92 Bulletin 92/53**
- (84) Designated Contracting States:
AT BE CH DE FR GB IT LI LU NL SE
- (56) References cited:

EP-A- 0 142 732	EP-A- 0 149 995
EP-A- 0 168 832	WO-A-84/01382
DE-B- 1 226 582	DE-C- 1 138 053
FR-M- 94	US-A- 2 476 358

PATENT ABSTRACTS OF JAPAN, vol. 10, no. 258 (C-370)[2314], 4th September 1986

PATENT ABSTRACTS OF JAPAN, vol. 10, no. 148 (C-350)[2205] 29th May 1986

- (73) Proprietor: **NIHON-MEDI PHYSICS CO., LTD.**
No 4-2-1, Takatsukasa Takarazuka-shi
Hyogo-ken(JP)

Proprietor: **TOYO HAKKA KOGYO KABUSHIKI KAISHA**
75-1 Oaza Hamanaka
Satosho cho Asakuchi gun Okayama
Pref.(JP)
- (72) Inventor: **Sakata, Isao**
1776-4, Obira
Kasaoka-shi Okayama-ken(JP)
Inventor: **Nakajima, Susumu**
4-34, Midorigaoka 5-jo 4-chome
Asahikawa-shi Hokkaido(JP)
Inventor: **Koshimizu, Koichi**
856-10, Horenyamazoenishi-machi
Nara-shi Nara-ken(JP)
Inventor: **Samejima, Natsuki**
Idai Shukusha A-42. No. 3 Midorigaoka 2-jo
3-chome
Asahikawa-shi Hokkaido(JP)

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid (Art. 99(1) European patent convention).

EP 0 220 686 B1

BEST AVAILABLE COPY

PATENT ABSTRACTS OF JAPAN, vol. 9, no. 317 (C-319)[2040] 12th December 1985

Idem

PATENT ABSTRACTS OF JAPAN, vol.9, no. 233 (C-304)[1956], 19th September 85

PATENT ABSTRACTS OF JAPAN, vol. 9, no. 218 (C-301)[1941] 5th September 1985

PATENT ABSTRACTS OF JAPAN, vol.9, no. 41 (C-267)[1764], 21st February 1985

PATENT ABSTRACTS OF JAPAN, vol.7, no. 28 (C-149)[1173], 4th February 1983

LIEBIGS ANN. CHEM., 1973, pages 1710-1740;
H. WOLF: "Photochemische Hydrierung von
Phäoporphärlinen: 7,8-cis-Phäophorbide"

JOURNAL OF THE AMERICAN CHEMICAL SOCIETY, vol. 97, no. 11, 28th May 1975, pages 3273-3275, American Chemical Society
Washington, D.C., US; H. SCHEER et al.:
"New peripheral metal complexes related to
chlorophyll"

Inventor: Inohara, Kazumi
9-7, Mikado-cho 3-chome
Fukuyama-shi Hiroshima-ken(JP)

Inventor: Takata, Hiroyuki
No. 2098, Satomi, Satoshio-cho
Asakuchi-gun Okayama-ken(JP)
Inventor: Yamauchi, Hirohiko
Sumi Kagaku Kamlwaseda Shata 5-208 135
Iriyamazu

Ichihara-shi Chiba-ken(JP)
Inventor: Ueda, Nobuo
11-14, Nagauraekimae 2-chome, Sodegaura-cho

Kimitsu-gun Chiba-ken(JP)
Inventor: Hazue, Masaaki
2-5, Mukomoto-machi 3-chome
Amagasaki-shi Hyogo-ken(JP)

⑦ Representative: von Kreisler, Alek,
Dipl.-Chem. et al
Deichmannhaus am Hauptbahnhof
W-5000 Köln 1(DE)

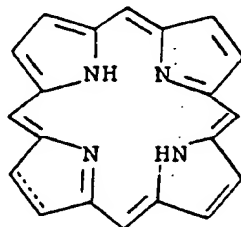
Description

The present invention relates to porphyrin derivatives, and their production. More particularly, it relates to novel porphyrin derivatives, and their preparation processes.

5 In this specification, the term "porphyrin derivatives" are used in a broad sense and cover any compound having the following fundamental skeleton, which will be hereinafter referred to as "porphine skeleton":

10

15



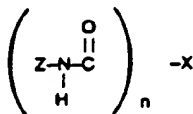
(A)

20 In the above skeleton, the two hydrogen atoms or two protons attached to the nitrogen atoms in the pyrrole rings can be replaced by a metal atom or a metal ion to give the so-called "metalloporphyrin derivatives".

Porphyrin derivatives are known to have an affinity to cancerous tissues and exert a destructive effect thereon by application of an outer energy thereto. This characteristic property of porphyrin derivatives suggests their applicability towards the diagnosis and therapy of cancers. Unfortunately, however, considerable photo-toxicity, i.e. toxicity caused by irradiation with light, is observed on porphyrin derivatives. Further, porphyrin derivatives are often hardly metabolized in or released from normal tissues. Of these defects, the former can be overcome to a certain extent by replacement of the protons attached to the nitrogen atoms in the pyrrole rings by certain metal atoms (Japanese Patent Publication (unexamined) No. 83185/86). However, no proposals for overcoming the latter have been made.

30 EP-A2-0 168 832, published on January 22, 1986, discloses therapeutic compositions for detection and/or treatment of mammalian tumors which comprises a fluorescent mono- or polyamide of an aminodicarboxylic acid and a tetrapyrrole containing at least one carboxy group of the structure:

35



40

wherein Z is the aminodicarboxylic acid residue less the amino group and X is the tetrapyrrole residue less the carboxy group and "n" is an integer of 1 to 4 inclusive, and a pharmaceutical carrier thereof and a process for preparing the active tetrapyrrole compound.

45 Page 6 of this document is in particular related to a deuteroporphyrin IX, hematoporphyrin IX, protoporphyrin IX and mesoporphyrin IX.

Int. J. Appl. Radiat. Isot., Vol. 35, pages 691-692 (1984) discloses In-111 hematoporphyrin used for comparison.

50 As a result of the extensive study, it has now been found that the introduction of the residue of a polyfunctional carboxyl compound into the molecule of a porphyrin compound makes it possible to release the resulting porphyrin derivative quickly from normal tissues while retaining a high accumulability in the locus of cancer. This quick release from normal tissues can contribute in inhibition of said photo-toxicity. This invention is based on the above finding.

According to the present invention, there are provided porphyrin compounds and a process for the preparation thereof according to the independent claims. Further embodiments can be found in the dependent claims.

55 In the above definitions of the symbols, the term "lower alkylene" means alkylene having usually not more than 5 carbon atoms, preferably from 1 to 3 carbon atoms (e.g. ethylene, trimethylene, propylene).

The term "lower alkyl" is intended to mean alkyl having usually not more than 8 carbon atoms, preferably from 1 to 3 carbon atoms (e.g. methyl, ethyl, n-propyl, isopropyl). The term "lower alkanoyl" is intended to mean alkanoyl having normally not more than 8 carbon atoms, preferably from not more than 3 carbon atoms (e.g. acetyl, propionyl).

5 The term "polyfunctional carboxyl compound" means any carboxylic acid having at least one functional group (e.g. -NH₂, -OH, -SH, -COOH) in addition to the carboxyl group. Preferably, it is a physiologically acceptable one such as an amino acid (e.g. glycine, glutamic acid, cysteine, alanine, cystine, asparagine, valine, methionine, glutamine, leucine, phenylalanine, isoleucine, serine, tryptophane, threonine, aspartic acid). More preferably, it is a physiologically acceptable one having at least one chelate-forming group in
10 addition to the carboxyl group, of which examples are ethylenediamine tetraacetic acid (EDTA), diethylenetriaminopentaacetic acid (DTPA), 1,2-bis(o-aminophenoxy)ethane-N,N,N',N'-tetraacetic acid (BAPTA), 1,3-diaminopropan-2-ol-N,N,N',N'-tetraacetic acid (DPTA-OH), trans-1,2-cyclohexanediamine-N,N,N',N'-tetraacetic acid (CyDTA), N-hydroxyethylethylenediamine-N,N',N'-triacetic acid (EDTA-OH), ethylenediamine-N,N'-diacetic acid (EDDA), iminodiacetic acid (IDA), ethylenediamine-di-(o-
15 hydroxyphenylacetic acid) (EDDHA), etc.

The porphyrin compounds of the formula (I) cover at least two groups, i.e. those of the formula (I) wherein A is -CH₂-, the dotted line from the gamma-position indicates no bonding and the dotted line between the 7- and 8-positions indicates the presence of a double bond (porphines), and those of the formula (I) wherein A is -CO-, the dotted line from the gamma position indicates a single direct bond and
20 the dotted line between the 7- and 8-positions indicates the presence of a single bond (phorbines).

When the polyfunctional carboxyl compound has a chelate-forming group, the metal complexes of the porphyrine compounds (I) cover at least three groups, i.e. those having a metal only in the porphine skeleton, those having a metal at the residue of the polyfunctional carboxyl compound and those having metal atoms in the porphine skeleton and at the residue of the polyfunctional carboxyl compound.

25 The porphyrin compounds (I) as above defined, and their metal complexes are novel and can be produced by per se conventional procedures. Usually, they may be produced by (a) constructing the porphyrin compounds which correspond to the formula (I) but at least one of R₁, R₂, R₃ and R₄ represents a group containing R = H and (b) introducing the residue of the polyfunctional carboxyl compound into the constructed porphyrin compounds, (c) optionally complexing and/or chelating with metals being carried out
30 before and/or after said introduction.

The constructing steps may be effected by application of per se conventional procedures as disclosed in Osa et al: "Porphyrin No Kagaku (Chemistry of Porphyrins)" published by Kyoritsu Shuppan in 1982; Falk: "Porphyrins and Metalloporphyrins" published by Elsevier in 1975; Dolphin: "The Porphyrins", published by Academic Press in 1978, etc. For instance, the construction of the porphyrin compounds
35 corresponding to the formula (I) but at least one of R₁, R₂, R₃ and R₄ represents a group containing R = H may be accomplished in the manner as disclosed in Japanese Patent Publication (unexamined) Nos. 7279/86 and 83185/86. Instead of artificial construction, the same substances as the constructed porphyrin compounds may be obtained from natural sources including plants and animals.

The constructed porphyrin compounds (I) are then reacted with the polyfunctional carboxyl compound
40 or its reactive derivative at any of their side chains to give the porphyrin compounds (I). This reaction is usually carried out in an inert solvent. When desired, such a reaction-promoting or condensing agent as a dehydrating agent or an acid-eliminating agent may be employed.

In the case that the polyfunctional carboxyl compound is a carboxylic acid having a chelate-forming group, it is usually introduced into the hydroxyl group present in the porphyrin compounds (I). The reaction
45 is thus the condensation between the carboxyl group in the carboxylic acid and the hydroxyl group in the porphyrin compounds (I). Those functional groups may be previously converted into any other reactive groups. In the case that the polyfunctional carboxyl compound is an amino acid, it is usually introduced into the carboxyl group present in the porphyrin compounds (I). The reaction is thus the condensation between the amino group in the amino acid and the carboxyl group in the porphyrin compounds (I). These functional
50 groups may be converted into any other reactive groups prior to the reaction.

Before or after the above reaction for introduction of the residue of the polyfunctional carboxyl compound, the complexing with a metal in the porphine skeleton and/or chelating with a metal at the residue of the polyfunctional carboxyl compound may be accomplished by treatment with an appropriate salt(s) of such metal(s). Examples of the metals are Si, Mn, Fe, Co, Ni, Zn, Ga, In, Sn, Sm, Eu, Gd, Tc, Ti,
55 etc. Depending upon the kind of the metal, the behavior on the complexing or chelating is different. Further, at least one of the metals is preferred to be radioactive for the use in diagnosis or therapy of cancer. Preferred examples of the radioactive metal are ⁶⁷Ga, ¹¹¹In, ²⁰¹Tl, ^{99m}Tc. Favorable examples of the non-radioactive metal are Si, Co, Ni, Zn, Ga, In, Sn, etc.

Production of the porphyrin compounds (I), and their metal complexes will be hereinafter explained more in details by way of some typical examples.

When the polyfunctional carboxyl compound is DTPA (diethylenetriaminepentaacetic acid), the porphyrin compounds (I) or their metal complexes having the metal in the porphine skeleton disclosed in Japanese Patent Publications (unexamined) Nos. 7279/86 and 83185/86 are reacted with DTPA, for instance, in pyridine under heating. Examples of the porphyrin compounds (I) and their metal complexes thus produced are as follows:

- (1) Ethylene glycol monodiethylenetriaminetetraacetic acid-acetate mono-10b-methylpheophorbate (hereinafter referred to as "DTPA-10EG PPB-Me");
 - (2) 2-Disethenyl-2-[1-(diethylenetriamene-tetraacetic acid-acetyloxyethane)oxyethyl]methylpheophorbide (hereinafter referred to as "DTPA-2EG PPB-Me");
 - (3) Ethylene glycol mono-diethylenetriamine-tetraacetic acid-acetate mono-7c-pyropheophorbate (hereinafter referred to as "DTPA-7EG pyroPPB");
 - (4) Ethylene glycol mono-diethylenetriamine-tetraacetic acid-acetate mono-7c-pheophorbate (hereinafter referred to as "DTPA-7EG PPB");
 - (5) Ethylene glycol mono-diethylenetriamine-tetraacetic acid-acetate mono-10b-pheophorbate (hereinafter referred to as "DTPA-10EG PPB");
 - (6) 2-[1-(Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)ethyl]methyl deuteroporphine (hereinafter referred to as "DTPA-EG DP-Me");
 - (7) 2-[1-(Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)ethyl] deuteroporphyrin (hereinafter referred to as "monoDTPA-EG DP");
 - (8) 2,4-Bis[1-(diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] deuteroporphyrin (hereinafter referred to as "bisDTPA-EG DP");
 - (9) 2-[1-(Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)ethyl] Ga-deuteroporphyrin (hereinafter referred to as "monoDTPA-EG Ga-DP");
 - (10) 2,4-Bis[1-(diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] Ga-deuteroporphyrin (hereinafter referred to as "bisDTPA-EG Ga-DP");
 - (11) 2-[1-(Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)ethyl] In-deuteroporphyrin (hereinafter referred to as "monoDTPA-EG In-DP");
 - (12) 2,4-Bis[1-(diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] In-deuteroporphyrin (hereinafter referred to as "bisDTPA-EG In-DP"), etc.
- The above obtained porphyrin compounds (I), and their metal complexes in the porphine skeleton are treated with a metal compound such as a metal halide (e.g. InCl_3 , SmCl_3 , EuCl_3 , GdCl_3) in a mixture of chloroform and methanol, whereby the metal is captured by the chelate-forming group in the DTPA residue to give the complexes of the porphyrin compounds (I) having the metal at the DTPA residue. Examples of the thus produced metal complexes of the porphyrin compounds (I) are as follows:
- (13) Ethylene glycol In-monodiethylenetriamine-tetraacetic acid-acetate mono-10b-methylpheophorbate (hereinafter referred to as "In-DTPA-10EG PPB-Me");
 - (14) Ethylene glycol In-mono-diethylenetriamine-tetraacetic acid-acetate mono-7c-pyropheophorbate (hereinafter referred to as "In-DTPA-7EG pyro PPB");
 - (15) 2-[1-(In-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)ethyl] deuteroporphyrin dimethyl ester (hereinafter referred to as "In-monoDTPA-EG DP-Me");
 - (16) 2-[1-(In-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)ethyl] deuteroporphyrin (hereinafter referred to as "In-monoDTPA-EG DP");
 - (17) 2,4-Bis[1-(In-diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] deuteroporphyrin (hereinafter referred to as "In-bisDTPA-EG DP");
 - (18) 2-[1-(Sm-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)ethyl] deuteroporphyrin (hereinafter referred to as "Sm-DTPA-EG DP");
 - (19) 2-[1-(Eu-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)ethyl] deuteroporphyrin (hereinafter referred to as "Eu-DTPA-EG DP");
 - (20) 2-[1-(Gd-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)ethyl] deuteroporphyrin dimethyl ester (hereinafter referred to as "Gd-DTPA-EG DP-Me");
 - (21) 2-[1-(Gd-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)ethyl] deuteroporphyrin (hereinafter referred to as "Gd-DTPA-EG DP");
 - (22) 2-[1-(In-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)ethyl] Ga-deuteroporphyrine (hereinafter referred to as "In-mono-DTPA-EG Ga-DP");
 - (23) 2,4-Bis[1-(In-diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] Ga-deuteroporphyrin (hereinafter referred to as "In-bisDTPA-EG Ga-DP");

(24) 2-[1-(In-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)ethyl] In-deuteroporphyrin (hereinafter referred to as "In-mono-DTPA-EG In-DP");

(25) 2,4-Bis[1-(In-diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] In-deuteroporphyrin (hereinafter referred to as "In-bisDTPA-EG In-DP");

6 (26) 2-[1-(Gd-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)ethyl] Gd-deuteroporphyrin (hereinafter referred to as "Gd-mono-DTPA-EG Gd-DP");

(27) 2,4-Bis[1-(Gd-diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] Gd-deuteroporphyrin (hereinafter referred to as "Gd-bisDTPA-EG Gd-DP");

10 (28) 2-[1-(Ga-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)ethyl] Ga-deuteroporphyrin (hereinafter referred to as "Ga-mono-DTPA-EG Ga-DP");

(29) 2,4-Bis[1-(Ga-diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] Ga-deuteroporphyrin (hereinafter referred to as "Ga-bisDTPA-EG Ga-DP"), etc.

When the polyfunctional carboxyl compound is glycine or glutamic acid, the porphyrin compounds (I) disclosed in Japanese Patent Publications (unexamined) Nos. 7279/86 and 83185/86 are reacted with
15 glycine or glutamic acid in an inert solvent (e.g. chloroform) in the presence of a condensing agent (e.g. dicyclohexylcarbodiimide (DCC)). In this case, the starting porphyrin compounds (I) are preferred to be subjected to reaction in the form of dicyclohexylamine (DCHA) salt, while the reagent glycine or glutamic acid is favored to be used in the form of lower alkyl ester (e.g. ethyl ester). Examples of the porphyrin compounds (I) thus produced are as follows:

20 (30) Hematoporphinyl diglycine (hereinafter referred to as "HP-Gly");

(31) Hematoporphinyl diglutamic acid (hereinafter referred to as "HP-Glu");

(32) Diacetylhematoporphinyl diglycine (hereinafter referred to as "HDA-Gly");

(33) Diacetylhematoporphinyl diglutamic acid (hereinafter referred to as "HP-Glu"), etc.

25 The above obtained porphyrin compounds (I) are treated with a metal compound such as a metal halide (e.g. InCl₃) in acetic acid while heating to give the complexes of the porphyrin compounds (I) having the metal in the porphine skeleton. Examples of the thus produced metal complexes of the porphyrin compounds (I) are as follows:

(34) In-Hematoporphinyl diglycine (hereinafter referred to as "In-HP-Gly");

(35) In-Hematoporphinyl diglutamic acid (hereinafter referred to as "In-HP-Glu");

30 (36) In-Diacetylhematoporphinyl diglycine (hereinafter referred to as "In-HDA-Gly");

(37) In-Diacetylhematoporphinyl diglutamic acid (hereinafter referred to as "In-HP-Glu"), etc.

The metal complexes of the porphyrin compounds (I) wherein the metal is radioactive may be prepared from the corresponding porphyrin compounds (I) in the same manner as above. When the radioactive metal is ⁶⁷Ga, ¹¹¹In or ²⁰¹Tl, their chlorides such as ⁶⁷GaCl₃, ¹¹¹InCl₃ and ²⁰¹TlCl₃ may be
35 used as the reagents. When the radioactive metal is ^{99m}Tc, its pertechnetate (e.g. Na^{99m}TcO₄) may be used in combination with a reducing agent (e.g. sodium hydrosulfite, stannous chloride). Examples of the thus produced metal complexes of the porphyrin compounds (I) are as follows:

(38) ¹¹¹In-Hematoporphinyl diglycine (hereinafter referred to as "¹¹¹In-HP-Gly");

(39) ¹¹¹In-Hematoporphinyl diglutamic acid (hereinafter referred to as "¹¹¹In-HP-Glu");

40 (40) ¹¹¹In-Diacetylhematoporphinyl diglutamic acid (hereinafter referred to as "¹¹¹In-HP-Glu");

(41) ⁶⁷Ga-Hematoporphinyl diglycine (hereinafter referred to as "⁶⁷Ga-HP-Gly");

(42) ⁶⁷Ga-Hematoporphinyl diglutamic acid (hereinafter referred to as "⁶⁷Ga-HP-Glu");

(43) ⁶⁷Ga-Diacetylhematoporphinyl diglutamic acid (hereinafter referred to as "⁶⁷Ga-HP-Glu");

(44) ²⁰¹Tl-Hematoporphinyl diglycine (hereinafter referred to as "²⁰¹Tl-HP-Gly");

45 (45) ²⁰¹Tl-Hematoporphinyl diglutamic acid (hereinafter referred to as "²⁰¹Tl-HP-Glu");

(46) ²⁰¹Tl-Diacetylhematoporphinyl diglutamic acid (hereinafter referred to as "²⁰¹Tl-HP-Glu");

(47) Ethylene glycol ¹¹¹In-monodiethylenetriamine-tetraacetic acid-acetate mono-10b-methylpheophorbate (hereinafter referred to as "¹¹¹In-DTPA-10EG PPS-Me");

50 (48) 2-[1-(¹¹¹In-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)-ethyl] deuteroporphyrin dimethyl ester (hereinafter referred to as "¹¹¹In-monoDTPA-EG DP-Me");

(49) 2-[1-(¹¹¹In-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)ethyl] deuteroporphyrin (hereinafter referred to as "¹¹¹In-mono-DTPA-EG DP");

55 (50) 2,4-Bis[1-(¹¹¹In-diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] deuteroporphyrin (hereinafter referred to as "¹¹¹In-bisDTPA-EG DP");

(51) 2-[1-(¹¹¹In-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)-ethyl] Ga-deuteroporphyrin (hereinafter referred to as "¹¹¹In-mono-DTPA-EG Ga-DP");

(52) 2,4-Bis[1-(¹¹¹In-diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] Ga-deuteroporphyrin

- (hereinafter referred to as "¹¹¹In-bisDTPA-EG Ga-DP");
- (53) Ethylene glycol ⁶⁷Ga-monodiethylenetriamine-tetraacetic acid-acetate mono-10b-methylpheophorbate (hereinafter referred to as "⁶⁷Ga-DTPA-10EG PPB-Me");
- (54) 2-[1-(⁶⁷Ga-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)-ethyl] deuteroporphyrin dimethyl ester (hereinafter referred to as "⁶⁷Ga-monoDTPA-EG DP-Me");
- (55) 2-[1-(⁶⁷Ga-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)-ethyl] deuteroporphyrin (hereinafter referred to as "⁶⁷Ga-monoDTPA-EG DP");
- (56) 2,4-Bis[1-(⁶⁷Ga-diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] deuteroporphyrin (hereinafter referred to as "⁶⁷Ga-bisDTPA-EG DP");
- (57) 2-[1-(⁶⁷Ga-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)-ethyl] Ga-deuteroporphyrin (hereinafter referred to as "⁶⁷Ga-mono-DTPA-EG Ga-DP");
- (58) 2,4-Bis[1-(⁶⁷Ga-diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] Ga-deuteroporphyrin (hereinafter referred to as "⁶⁷Ga-bisDTPA-EG Ga-DP");
- (59) Ethylene glycol ²⁰¹Tl-monodiethylenetriamine-tetraacetic acid-acetate mono-10b-methylpheophorbate (hereinafter referred to as "²⁰¹Tl-DTPA-10EG PPB-Me");
- (60) 2-[1-(²⁰¹Tl-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)-ethyl] deuteroporphyrin dimethyl ester (hereinafter referred to as "²⁰¹Tl-monoDTPA-EG DP-Me");
- (61) 2-[1-(²⁰¹Tl-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)-ethyl] deuteroporphyrin (hereinafter referred to as "²⁰¹Tl-mono-DTPA-EG DP");
- (62) 2,4-Bis[1-(²⁰¹Tl-diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] deuteroporphyrin (hereinafter referred to as "²⁰¹Tl-bisDTPA-EG DP");
- (63) 2-[1-(²⁰¹Tl-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)-ethyl] Ga-deuteroporphyrin (hereinafter referred to as "²⁰¹Tl-mono-DTPA-EG Ga-DP");
- (64) 2,4-Bis[1-(²⁰¹Tl-diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] Ga-deuteroporphyrin (hereinafter referred to as "²⁰¹Tl-bisDTPA-EG Ga-DP");
- (65) Ethylene glycol ^{99m}Tc-monodiethylenetriamine-tetraacetic acid-acetate mono-10b-methylpheophorbate (hereinafter referred to as "^{99m}Tc-monoDTPA-10EG PPB-Me");
- (66) 2-[1-(^{99m}Tc-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)-ethyl] deuteroporphyrin dimethyl ester (hereinafter referred to as "^{99m}Tc-DTPA-EG DP-Me");
- (67) 2-[1-(^{99m}Tc-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)-ethyl] deuteroporphyrin (hereinafter referred to as "^{99m}Tc-mono-DTPA-EG DP");
- (68) 2,4-Bis[1-(^{99m}Tc-diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] deuteroporphyrin (hereinafter referred to as "^{99m}Tc-bisDTPA-EG DP");
- (69) 2-[1-(^{99m}Tc-Diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl]-4-[1-(2-hydroxyethoxy)-ethyl] Ga-deuteroporphyrin (hereinafter referred to as "^{99m}Tc-mono-DTPA-EG Ga-DP"), etc.
- (70) 2,4-Bis[1-(^{99m}Tc-diethylenetriamine-tetraacetic acid-acetyloxyethane)oxyethyl] Ga-deuteroporphyrin (hereinafter referred to as "^{99m}Tc-bisDTPA-EG Ga-DP"), etc.

The porphyrin compounds (I), and their metal complexes of this invention can be accumulated at the locus of cancer with high selectivity and released therefrom with a slow rate. They hardly react when light is applied but are reacted easily on irradiation with microwave or electro-microwave to produce single state oxygen, by which cancer cells are destroyed. Since they are quickly released and excreted from normal tissues, any harmful effect is not exerted on normal cells.

As stated above, the porphyrin compounds (I), and their metal complexes of the invention are retained in cancerous tissues over a long period of time but quickly released and excreted from normal tissues. Therefore, it is substantially unnecessary to take care on photo-toxicity as produced by conventional porphyrin compounds.

Accordingly, the porphyrin compounds (I), and their metal complexes of the invention are useful as diagnostic agents, tumor markers, carriers for anti-tumor agents, etc.

Practical and presently preferred embodiments of the invention are illustratively shown in the following Examples wherein part(s) and % are by weight.

Example 1

Laser irradiation to an extracted organ (excited fluorescent spectrum):-

To each of golden hamsters (five animals being grouped) transplanted with nitrosoamine-induced cancer cells of the pancreas, DTPA-10EG PPB-Me (5 mg) diluted with 0.1 M citrate buffer (1 ml) was administered intravenously 14 to 21 days after the transplantation, and cancer cells and other organs were

extracted. To each of the organs as extracted, N₂-pulsed laser (N₂ 337 nm, 2 ns 400 - 1000 nm) was irradiated, and emitted fluorescent spectrum was measured after 24 hours. Taking the peak intensity of NADH at 470 nm as a standard (i.e. 1), the highest peak intensity from 600 to 900 nm was corrected. The results are shown in Table 1, from which it is understood that a porphyrin-related substance has a remarkably selective affinity to cancer cells.

Table 1

No.	Compound	Organ				
		Cancer	Liver	Lung	Kidney	Serum
1	DTPA-10EG PPB-Me	2.73	0.69	0.47	0.37	0.53
2	DTPA-2EG PPB-Me	1.32	0.93	1.00	0.31	0.42
3	DTPA-7EG pyroPPB	2.20	0.87	1.23	0.25	0.39
4	DTPA-7EG PPB	0.53	0.33	0.30	0.32	0.31
5	DTPA-10EG PPB	1.20	0.77	0.45	0.43	0.52
6	DTPA-EG DP-Me	0.76	0.09	0.08	0.08	0.32
7	mono-DTPA-EG DP	1.00	0.08	0.14	0.25	0.89
8	bisDTPA-EG DP					
9	monoDTPA-EG Ga-DP	0.83	0.19	0.06	0.33	1.21
10	bisDTPA-EG Ga-DP	0.86	0.15	0.06	0.10	0.34
11	monoDTPA-EG In-DP	0.39	0.03	0.15	0.00	0.16
12	bisDTPA-EG In-DP	0.47	0.12	0.13	0.13	0.18
13	In-DTPA-10EG PPB-Me	1.03	0.43	0.19	0.12	0.34
14	In-DTPA-7EG pyroPPB	1.25	0.52	0.47	0.42	0.45
15	In-DTPA-EG DP-Me	0.83	0.36	0.09	0.15	0.71
16	In-monoDTPA-EG DP	1.00	0.20	0.13	0.14	0.67
17	In-bisDTPA-EG DP					
18	Sm-DTPA-EG DP	1.07	0.10	0.12	0.11	0.85
19	Eu-DTPA-EG DP	1.33	0.09	0.14	0.03	0.43
20	Gd-DTPA-EG DP-Me	0.60	0.12	0.07	0.05	-
21	Gd-DTPA-EG DP	2.10	0.26	0.14	0.03	1.00
22	In-monoDTPA-EG Ga-DP	0.50	0.03	0.14	0.05	0.02
23	In-bisDTPA-EG Ga-DP	0.40	0.18	-	0.10	0.03

(Continued)

No.	Compound	Organ				
		Cancer	Liver	Lung	Kidney	Serum
24	In-monoDTPA-EG In-DP	0.30	0.07	0.09	0.00	0.24
25	In-bisDTPA-EG In-DP	0.00	0.25	0.05	0.05	0.05
30	HP-gly	1.94	0.39	0.35	0.32	3.51
31	HP-glu	1.79	0.45	0.37	0.33	5.43
32	HDA-gly	2.20	0.33	0.86	0.39	5.62
33	HDA-glu	2.69	0.33	1.09	0.36	5.12
34	In-HP-gly	0.29	0.01	0.03	0.08	0.32
35	In-HP-glu	0.40	0.21	0.10	0.06	0.90
36	In-HDA-gly	1.20	0.16	0.50	0.36	4.06
37	In-HDA-glu	2.90	0.35	0.33	0.20	7.39
71	I ₂ PPB dimer	0.82	0.31	0.20	0.07	1.58

Example 2

To a solution of ethylene glycol mono -10b-methyl pheophorbide (1 g) in pyridine (50 ml), DTPA (1.5 g) was added, and the resultant mixture was heated while stirring for 3 hours. The end point of the reaction was confirmed by detection of the product on TLC (MeOH-HOAc (5 : 2)) at R_f = about 0.6. After completion of the reaction, excessive DTPA was removed by filtration. To the filtrate, ethyl acetate was added, and the precipitated crystals were collected by filtration and subjected to column chromatography on silicic acid (ethyl acetate-methanol) to give DTPA-10EG PPB-Me (0.5 g). Yield, 31.4 %.

Example 3

2-Desethenyl-2-[1-(2-hydroxyethoxy)ethyl]methylpheophorbide (1 g) was dissolved in collidine (50 ml), DTPA (1 g) was added thereto, and the resultant mixture was heated at 50 °C under reduced pressure for 2 hours, followed by treatment as in Example 2 to give DTPA-2EG PPB-Me (0.2 g). Yield, 12.5 %.

Example 4

Ethylene glycol mono-7c-pyropheophorbide (1 g) was dissolved in picoline (60 ml), DTPA (1 g) was added thereto, and the resultant mixture was allowed to stand at room temperature for 1 week, followed by treatment as in Example 2 to give DTPA-7EG pyroPPB (0.1 g). Yield, 6.1 %.

Example 5

Ethylene glycol mono-7c-pheophorbide (1 g) was dissolved in dimethylformamide (50 ml), DTPA (1.5 g) and silica gel (1 g) were added thereto, and the resultant mixture was heated while stirring, followed by treatment as in Example 2 to give DTPA-7EG PPB (0.1g). Yield, 6.3 %.

Example 6

Ethylene glycol mono-10b-pheophorbide (1 g) was dissolved in pyridine (50 ml), DTPA (1.5 g) and zeolite (1 g) were added thereto, and the resultant mixture was heated while stirring, followed by treatment

as in Example 2 to give DTPA-10EG PPB (0.4 g). Yield, 25 %.

Example 7

- 5 2,4-Bis[1-(2-hydroxyethoxy)ethyl]methyldeuteroporphyrin (1 g) was dissolved in picoline (50 ml), DTPA (1.0 g) was added thereto, and the resultant mixture was heated while stirring, followed by treatment as in Example 2 to give DTPA-EG DP-Me (0.6 g). Yield, 37.7 %.

Example 8

- 10 2,4-Bis-[1-(2-hydroxyethoxy)ethyl]methyldeuteroporphyrin (1 g) was dissolved in pyridine (70 ml), DTPA (1.0 g) was added thereto, and the resultant mixture was heated while stirring. The end point of the reaction was confirmed by detection of the products on TLC (MeOH-HOAc (5 : 2)) at R_f = about 0.6 and at R_f = about 0.3. Then, treatment was carried out in the same manner as in Example 2. On column chromatography on silicic acid (ethyl acetate-methanol), there were obtained said two products, i.e. mono-DTPA-EG DP (0.4 g; yield, 25.8%) and bisDTPA-EG DP (0.4 g; yield, 19.1
- 15

Example 9

- 20 2,4-Bis-[1-(2-hydroxyethoxy)ethyl] Ga-deuteroporphyrin (1 g) was dissolved in pyridine (70 ml), DTPA (1.0 g) was added thereto, and the resultant mixture was heated under reduced pressure, followed by treatment as in Example 8 to give monoDTPA-EG Ga-DP (0.3 g; yield, 20.3 %) and bisDTPA-EG Ga-DP (0.3 g; yield, 15.4 %).

Example 10

- 25 2,4-Bis-[1-(2-hydroxyethoxyethyl)] In-deuteroporphyrin (1 g) was dissolved in collidine (70 ml), DTPA (1.0 g) was added thereto, and the resultant mixture was heated while stirring, followed by treatment as in Example 8 to give monoDTPA-EG In-DP (0.5 g; yield, 35.5 %) and bisDTPA-EG In-DP (0.4 g; yield, 22.0
- 30

Example 11

- Each (1 g) of the following compounds obtained in Examples 2, 4, 7, 8, 9 and 10 was dissolved in CHCl_3 -MeOH (3 : 1) (100 ml): DTPA-10EG PPB-Me, DTPA-7EG pyroPPB, DTPA-EG DP-Me, monoDTPA-EG DP, bisDTPA-EG DP, monoDTPA-EG Ga-DP, bisDTPA-EG Ga-DP, monoDTPA-EG In-DP and bisDTPA-EG In-DP. A solution of a theoretical amount of InCl_3 in water (2 ml) was added thereto, whereby a complex was produced immediately (confirmed by TLC, macroscopic observation and UV handscope). The reaction mixture was concentrated under reduced pressure to dryness to give each of the following compounds in a
- 40
- yield of 100 %: In-DTPA-10EG PPB-Me, In-DTPA-7EG pyroPPB, In-DTPA-EG DP-Me, In-monoDTPA-EG DP, In-bisDTPA-EG DP, In-monoDTPA-EG Ga-DP, In-bisDTPA-EG Ga-DP, In-monoDTPA-EG In-DP and In-bisDTPA-EG In-DP.

Example 12

- 45 DTPA-EG DP (a mixture of the mono compound and the bis compound in a weight ratio of 3 : 1) (1 g) as obtained in Example 8 was dissolved in CHCl_3 -MeOH (4 : 1) (100 ml), and a theoretical amount of SmCl_3 , EuCl_3 or GdCl_3 dissolved in water (2 ml) was added thereto to form a complex. The reaction mixture was treated as in Example 11 to give each of the following compounds in a yield of 100 %: Sm-DTPA-EG DP, Eu-DTPA-EG DP and Gd-DTPA-EG DP.
- 50

Example 13

- Each (1 g) of monoDTPA-EG Ga-DP and bisDTPA-EG Ga-DP as obtained in Example 9 was dissolved
- 55
- in CHCl_3 -MeOH (1 : 1) (200 ml), and a theoretical amount of GdCl_3 dissolved in water (2 ml) was added thereto to form a complex. The reaction mixture was treated as in Example 11 to give each of the following compounds in a yield of 100 %: Gd-monoDTPA-EG Ga-DP and Gd-bisDTPA-EG Ga-DP.

Example 14

Each (1 g) of monoDTPA-EG Ga-DP and bisDTPA-EG Ga-DP as obtained in Example 9 was dissolved in CHCl_3 -MeOH (1 : 1) (200 ml), and a theoretical amount of GaCl_3 dissolved in pyridine (2 ml) was added thereto to form a complex. The reaction mixture was treated as in Example 11 to give each of the following compounds in a yield of 100 %: Ga-monoDTPA-EG Ga-DP and Ga-bisDTPA-EG Ga-DP.

Example 15

To a solution of hematoporphyrin (1 g) in THF (30 ml), DCHA dicyclohexylamine (2 ml) dissolved in ether (10 ml) was added, whereby the reaction proceeded. Ether was added to the reaction mixture. The precipitated crystals were collected by filtration and washed with ether to give hematoporphyrin DCHA salt (1.4 g). Yield, 90.0 %.

Example 16

In the same manner as in Example 15, diacetylhematoporphyrin was treated to give diacetylhematoporphyrin DCHA salt (1.4 g). Yield, 94.6 %.

Example 17

To hematoporphyrin DCHA salt (1 g) as obtained in Example 15, CHCl_3 (50 ml) and glycine ethyl ester hydrochloride (0.6 g) were added, and DCC (0.5 g) was dropwise added thereto while stirring, whereby the reaction proceeded in 2 hours. The reaction mixture was allowed to stand overnight and concentrated under reduced pressure. To the residue, ethyl acetate was added, followed by filtration. The filtrate was concentrated under reduced pressure to give HP-Gly-ethyl ester, which was then dissolved in ethanol (50 ml), and N/2 KOH ethanol was added thereto until the hydrolysis was achieved. To the reaction mixture, water was added, followed by filtration. To the filtrate, 10 % citric acid was added to make acidic (pH 4), and the precipitated crystals were collected by filtration, washed with water and dried to give HP-Gly (0.8 g). Yield, 71.4 %.

Example 18

To hematoporphyrin DCHA salt (1 g) as obtained in Example 15, CHCl_3 (50 ml) was added, and glutamic acid diethyl ester hydrochloride (0.8 g) was added thereto. The resultant mixture was treated as in Example 17 to give HP-Glu (1.0 g). Yield, 78.1 %.

Example 19

To a solution of diacetylhematoporphyrin DCHA salt (1 g) as obtained in Example 16 in CHCl_3 (50 ml), glycine ethyl ester hydrochloride (0.6 g) was added. The resultant mixture was treated as in Example 17 to give HDA-Gly (0.9 g). Yield, 81.1 %.

Example 20

To a solution of diacetylhematoporphyrin DCHA salt (1 g) as obtained in Example 16 in CHCl_3 (50 ml), glutamic acid diethyl ester hydrochloride (0.8 g) was added. The resultant mixture was treated as in Example 17 to give HDA-Glu (1.1 g). Yield, 87.3 %.

Example 21

Each (1 g) of HP-Gly-ethyl ester, HP-Glu-diethyl ester, HDA-Gly-ethyl ester and HDA-Glu-diethyl ester was dissolved in acetic acid (50 ml), sodium acetate (200 mg) and InCl_3 (200 mg) were added thereto, and the resultant mixture was heated at 100 °C while stirring. To the reaction mixture, physiological saline solution (100 ml) was added, and the precipitated crystals were collected by filtration, washed with water and hydrolyzed with N/2 KOH ethanol. The hydrolyzed mixture was made acidic (pH 4) with 10 % citric acid. The precipitated crystals were collected by filtration, washed with water and dried to give In-HP-Gly (0.5 g; yield, 41.0 %), In-HP-Glu (0.4 g; yield, 33.3 %), In-HDA-Gly (0.4 g; yield, 33.1 %) or In-HDA-Glu (0.4

g; yield, 33.9 %).

Example 22

- 5 Preparation of a radioactive diagnostic agent comprising ^{111}In -monoDTPA-EG Ga-DP:-

monoDTPA-EG Ga-DP (1.96 mg; 1.68 μmol) was dissolved in sterilized 0.1 M citrate buffer (pH 5.7) (2 ml) containing no pyrogen substance, and the resultant solution was passed through a filter (pore size, 0.2 μm) and filled in a vial replaced by nitrogen gas. To the vial, physiological saline solution (0.1 ml) containing $^{111}\text{InCl}_3$ (1.3 mCi) was added, whereby a radioactive diagnostic agent comprising ^{111}In -monoDTPA-EG Ga-DP was obtained.

The radioactive diagnostic agent as obtained above was developed onto a silica gel thin layer plate using methanol-acetic acid (5 : 1) as a developing solvent and scanned by the use of a radiochromato-scanner. The radioactivity was detected as a peak at $R_f = 0.31$, and no other radioactive peak was found. In the same manner as above, $^{111}\text{InCl}_3$ as used for preparation of the radioactive diagnostic agent was subjected to chromatography and gave a radioactive peak at the original point. From the above results, it is understood that the labelling rate of ^{111}In -monoDTPA-EG Ga-DP in the radioactive diagnostic agent is almost 100 %.

20 Example 23

Preparation of a radioactive diagnostic agent comprising ^{111}In -HP-Gly:-

A solution of HP-Gly (1.03 mg; 1.68 μmol) in acetic acid (1 ml) was added to $^{111}\text{InCl}_3$ (3.3 mCi), followed by stirring by the aid of a ultrasonic vibrator for 5 minutes. The resultant solution was heated in an oil bath (80 °C) for 1 hour and allowed to stand at room temperature. The resultant solution was admixed with water (2 ml) and extracted twice with ethyl acetate (2 ml). The ethyl acetate extracts were combined together, washed with water (2 ml) and dried in vacuo. To the residue, 0.1 N NaOH (0.05 ml; 5 μmol) was added, and then 2/15 N phosphate buffer (pH 7.4) (2 ml) was added thereto, followed by stirring. The resulting solution was passed through a filter (pore size, 0.2 μm) and filled in a vial replaced by nitrogen gas to give a radioactive diagnostic agent containing ^{111}In -HP-Gly. Yield, 79.4 %.

In the same manner as in Example 22, the radioactive diagnostic agent as obtained above was subjected to test for examination of the radiochemical purity. The radioactivity was detected as a peak at $R_f = 0.66$, and no other radioactive peak was found. From this fact, the radioactive diagnostic agent may be considered to be almost 100 % in radiochemical purity.

Example 24

Scintigraphy of a radioactive diagnostic agent comprising ^{111}In -monoDTPA-EG Ga-DP in cancer-bearing hamster:-

To a hamster transplanted with pancreatic cancer (Ueda et al: Peptides, 5, 423 (1984)), the radioactive diagnostic agent comprising ^{111}In -monoDTPA-EG Ga-DP (300 μCi) as obtained in Example 22 was administered intravenously. Scintigraphy was obtained 72 and 96 hours after the administration by the use of a gamma-camera equipped with a medium energy high resolution type collimator. As the result, the locus of cancer could be clearly imaged at both stages, from which it may be understood that the radioactive diagnostic agent is very useful.

Example 25

50 Distribution of a radioactive diagnostic agent comprising ^{111}In -monoDTPA-EG Ga-DP in cancer-bearing hamster:-

To the hamsters as used in Example 24, the radioactive diagnostic agent comprising ^{111}In -monoDTPA-EG Ga-DP (300 μCi) as obtained in Example 22 or a conventional radioactive diagnostic agent comprising gallium (^{67}Ga) citrate (1 mCi) was administered intravenously. With lapse of time, the animals were sacrificed, and the organs were extracted and subjected to measurement of radioactivity and weight, from which the radioactivity level ratio between the cancer and each organ was determined. The results are

shown in Tables 2 and 3.

5

10

15

20

25

30

35

40

45

50

55

Table 2

Distribution of the radioactive diagnostic agent comprising ^{111}In -monoDTPA-EG Ga-DP in pancreatic cancer bearing hamster (ratio of radioactivity level in cancer to that in organ 96 hours after administration)	
Cancer/Organ	^{111}In -monoDTPA-EG Ga-DP
Cancer/Liver	0.53
Cancer/Spleen	0.43
Cancer/Lung	1.33
Cancer/Heart	3.41
Cancer/Kidney	0.91
Cancer/Blood	61.89

Table 3

5	Distribution of the radioactive diagnostic agent comprising gallium (^{67}Ga) citrate in pancreatic cancer bearing hamster (ratio of radioactive level in cancer to that in organ 72 hours after administration)	
	Cancer/Organ	Gallium (^{67}Ga) citrate
	Cancer/Liver	0.21
10	Cancer/Spleen	0.41
	Cancer/Lung	1.36
	Cancer/Heart	3.02
15	Cancer/Kidney	0.91
	Cancer/Blood	7.72

20

25

30

35

40

45

50

55

From the results as shown in Tables 2 and 3, it is understood that the radioactive diagnostic agent of the invention gives much higher accumulation in cancer than the conventional radioactive diagnostic agent comprising gallium (^{67}Ga) citrate.

Example 26

Distribution of a radioactive diagnostic agent comprising ^{111}In -HP-Gly in cancer-bearing hamster:-

To the hamsters as used in Example 24, the radioactive diagnostic agent comprising ^{111}In -HG-Gly (300 μCi) as obtained in Example 23 was administered intravenously. With lapse of time, the animals were sacrificed, and the organs were extracted and subjected to measurement of radioactivity and weight, from which the radioactivity level ratio between the cancer and each organ was determined. The results are shown in Table 4.

Table 4

Distribution of the radioactive diagnostic agent comprising ^{111}In -HP-gly in pancreatic cancer bearing hamster (ratio of radioactivity level in cancer to that in organ organ 72 hours after administration)	
Cancer/Organ	^{111}In -HP-gly
Cancer/Liver	0.06
Cancer/Spleen	0.15
Cancer/Lung	0.76
Cancer/Heart	0.93
Cancer/Kidney	0.17
Cancer/Blood	33.70

From the results as shown in Table 4, it is understood that the radioactive diagnostic agent of the invention gives remarkable accumulation in cancer.

Example 27

Preparation of a radioactive diagnostic agent comprising $^{99\text{m}}\text{Tc}$ -monoDTPA-EG Ga-DP:-

monoDTPA-EG Ga-DP (1.74 mg; 1.5 μmol) was dissolved in sterilized distilled water (1.5 ml), and sodium hydrosulfite (0.26 mg; 1.5 mmol) was added thereto. The resultant solution was made acidic (pH 5.7) with 0.1 N hydrochloric acid, passed through a filter (pore size, 0.2 μm) and filled in a vial replaced by nitrogen gas. To the vial, a physiological saline solution (0.5 ml) containing technetium ($^{99\text{m}}\text{Tc}$) pertechnetate (5.0 mCi) was added, whereby a radioactive diagnostic agent comprising $^{99\text{m}}\text{Tc}$ -monoDTPA-EG Ga-DP was obtained.

In the same manner as in Example 22, the radioactive diagnostic agent as obtained above was subjected to test for examination of the labelling rate. The radioactivity was detected as a peak at $R_f = 0.31$, and no other radioactive peak was found. Likewise, technetium pertechnetate as used for preparation of the radioactive diagnostic agent was subjected to chromatography and gave a radioactive peak at $R_f = 0.87$. From the above results, it is understood that the labelling rate of $^{99\text{m}}\text{Tc}$ -monoDTPA-EG Ga-DP in the radioactive diagnostic agent is almost 100 %.

Example 28

Preparation of a radioactive diagnostic agent comprising ^{67}Ga -DTPA-EG DP-Me:-

DTPA-EG DP-Me (1.86 mg; 1.68 μmol) was dissolved in sterilized 0.1 M citrate buffer (pH 5.7) (2 ml) containing no pyrogen substance, and the resultant solution was passed through a filter (pore size, 0.2 μm) and filled in a vial replaced by nitrogen gas. To the vial, a physiological saline solution (0.1 ml) containing

$^{67}\text{GaCl}_3$ (1.3 mCi) was added, whereby a radioactive diagnostic agent comprising ^{67}Ga -DTPA-EG DP-Me was obtained.

In the same manner as in Example 22, the radioactive diagnostic agent as obtained above was subjected to test for examination of the labelling rate. The radioactivity was detected as peaks at $R_f = 0.31$ and at $R_f = 0.06$, which are attributed respectively to monoDTPA-EG DP-Me and bisDTPA-EG DP-Me. Likewise, $^{67}\text{GaCl}_3$ as used for preparation of the radioactive diagnostic agent was subjected to chromatography and gave a radioactive peak at the original point. From the above results, it is understood that the labelling rate of ^{67}Ga -DTPA-EG DP-Me in the radioactive diagnostic agent is almost 100 %.

10 Example 29

Preparation of a radioactive diagnostic agent comprising ^{111}In -bisDTPA-EG DP:-

In the same manner as in Example 22 but using bisDTPA-EG DP (2.41 mg; 1.68 μmol) in place of monoDTPA-EG Ga-DP, there was prepared a radioactive diagnostic agent comprising ^{111}In -bisDTPA-EG DP.

In the same manner as in Example 22, the radioactive diagnostic agent as obtained above was subjected to test for examination of the labelling rate. The radioactivity was detected as a peak at $R_f = 0.06$, and no other radioactive peak was found. From this fact, it is understood that the labelling rate of ^{111}In -bisDTPA-EG DP in the radioactive diagnostic agent is almost 100 %.

20 Example 30

Preparation of a radioactive diagnostic agent comprising ^{67}Ga -HP-Glu:-

25 A solution of HP-Glu (1.46 mg; 1.68 μmol) in acetic acid (1 ml) was added to $^{67}\text{GaCl}_3$ (6.62 mCi), and the resultant mixture was treated as in Example 23 to give a radioactive diagnostic agent comprising ^{67}Ga -HP-Glu. Yield, 46.5 %.

In the same manner as in Example 22, the radioactive diagnostic agent as obtained above was subjected to test for examination of the radiochemical purity. The radioactivity was detected as a peak at $R_f = 0.83$, and no other radioactive peak was found. From this fact, the radioactive diagnostic agent may be considered to be almost 100 % in radiochemical purity.

Example 31

35 Bis(phosphoribide) ethylene glycol diester (1 g) was dissolved in 30 % hydrobromic acid-acetic acid (25 g), and the resultant mixture was stirred for 15 hours. The reaction mixture was concentrated under reduced pressure to give bis[2-desethenyl-2-(1-bromoethyl)phosphoribide] ethylene glycol diester as crystals. The crystals were dissolved in acetone (50 ml), a solution of NaI (10 g) in acetone (50 ml) was added, and the resultant mixture was stirred while warming for 30 minutes. The reaction mixture was admixed with water 40 (100 ml) and extracted with CHCl_3 to give PPB dimer (1.0 g). Yield, 82.0 %.

Example 32

45 In the same manner as in Example 9 but using 2,4-bis[1-(3-hydroxypropyl)oxyethyl] Ga-deuteroporphyrin in place of 2,4-bis[1-(2-hydroxyethyl)oxyethyl] Ga-deuteroporphyrin, there was prepared monoDTPA-PG Ga-DP (0.3 g). Yield, 19.8

Example 33

50 Preparation of a radioactive diagnostic agent comprising ^{111}In -mono DTPA-PG Ga-DP.

In the same manner as in Example 22 but using monoDTPA-PG Ga-DP, there was prepared a radioactive diagnostic agent comprising ^{111}In -mono DTPA-PG Ga-DP.

55 Example 34

Distribution of radioactive diagnostic agents comprising ^{111}In -monoDTPA-EG Ga-DP, comprising ^{111}In -monoDTPA-PG Ga-DP and comprising ^{67}Ga citrate in cancer-bearing and inflammation-induced hamsters:-

To the hamsters as used in Example 24, turpentine oil (a mixture of alpha-pinene, beta-pinene and l-limonene (8 : 1 : 1 by weight; manufactured by Toyo Hakka) was applied to induce inflammation. The radioactive diagnostic agent comprising ^{111}In -monoDTPA-PG Ga-DP (760 μCi), ^{111}In -monoDTPA-EG Ga-DP (760 μCi) or ^{67}Ga citrate (570 μCi) was administered intravenously to the hamsters, and imaging was made by the use of a gamma-camera 72 hours after the administration. Then, the animals were sacrificed, and the radioactivity in each tissue was measured. The radioactivity level ratio between the tumor or inflammation and each tissue was determined. The results are shown in Table 5.

Table 5: Tumor or inflammation to tissue concentration ratio of tumor-imaging agents 72 hours after administration

Organ	In- ^{111}In -mono- DTPA -EG Ga-DP		In- ^{111}In -mono DTPA -PG Ga-DP		Ga- ^{67}Ga citrate	
	Tumor	Inflammation	Tumor	Inflammation	Tumor	Inflammation
Liver	0.21 \pm 0.06	0.21 \pm 0.16	0.11 \pm 0.11	0.07 \pm 0.04	0.18	0.33
Spleen	0.16 \pm 0.03	0.06 \pm 0.01	0.13 \pm 0.03	0.07 \pm 0.04	0.39	0.68
Lung	0.52 \pm 0.33	0.21 \pm 0.14	1.06 \pm 0.07	0.59 \pm 0.27	1.26	2.23
Heart	1.14 \pm 0.28	0.49 \pm 0.26	1.15 \pm 0.33	0.52 \pm 0.37	1.73	3.10
Kidney	0.79 \pm 0.08	0.33 \pm 0.13	0.56 \pm 0.02	0.31 \pm 0.16	0.20	0.36
Blood	55.75 \pm 10.61	22.96 \pm 9.56	44.20 \pm 6.05	24.49 \pm 11.26	9.89	17.55
Muscle	22.16 \pm 6.53	8.71 \pm 2.98	29.00 \pm 7.90	15.18 \pm 4.37	14.20	25.15

Note: Presented data were mean and s.d. for 3 animals, or mean for 2 animals.

From the above results, it is understood that ^{111}In -monoDTPA-EG Ga-DP and ^{111}In -monoDTPA-PG Ga-DP are nearly equal in affinities to tumor and inflammation. In imaging of inflammation, they are inferior to

⁶⁷Ga citrate. In imaging of tumor, they are superior to ⁶⁷Ga citrate.

Example 35

- 6 Distribution of radioactive diagnostic agents comprising ¹¹¹In-monoDTPA-EG Ga-DP, comprising ¹¹¹In-mono-DTPA-PG Ga-DP, comprising ¹¹¹In-monoDTPA-EG Zn-DP and comprising ⁶⁷Ga citrate in inflammation-induced rats:-

SD rats of about 200 grams in bodyweight received croton oil (0.1 ml) at the right hind leg
 10 subcutaneously to induce inflammation. After 4 days, a radioactive diagnostic agent comprising ¹¹¹In-monoDTPA-EG Ga-DP, ¹¹¹In-monoDTPA-PG Ga-DP, ¹¹¹In-monoDTPA-EG Zn-DP or ⁶⁷Ga citrate (0.5 to 1.0 mCi) was intravenously administered to thr rats at the tail vein. Imaging was made by the use of a gamma camera 72 hours after the administration. Then, the animals were sacrificed, and the radioactivity in each tissue was measured. The radioactivity level ratio between the inflammation and each tissue was determined.
 15 The results are shown in Table 6.

20

25

30

35

40

45

50

55

Table 6: Inflammation to tissue concentration ratio of tumor-imaging agents 72 hours after administration

Inflammation/ tissue	¹¹¹ In-monoDTPA- EG Ga-DP	¹¹¹ In-monoDTPA- PG Ga-DP	¹¹¹ In-monoDTPA- EG Zn-DP	⁶⁷ Ga citrate
Liver	0.14 ± 0.04	0.08 ± 0.02	0.33	0.69 ± 0.17
Spleen	0.18 ± 0.03	0.13 ± 0.03	0.28	0.64 ± 0.11
Lung	1.43 ± 0.32	1.55 ± 0.40	1.70	5.41 ± 0.71
Heart	2.40 ± 0.63	1.93 ± 0.60	2.08	7.49 ± 3.37
Kidney	1.42 ± 0.35	0.79 ± 0.15	1.33	5.04 ± 6.35
Blood	185.25 ± 82.70	108.00 ± 38.52	104.05	21.61 ± 6.47
Muscle	19.23 ± 10.45	25.14 ± 7.67	8.38	12.81 ± 4.61

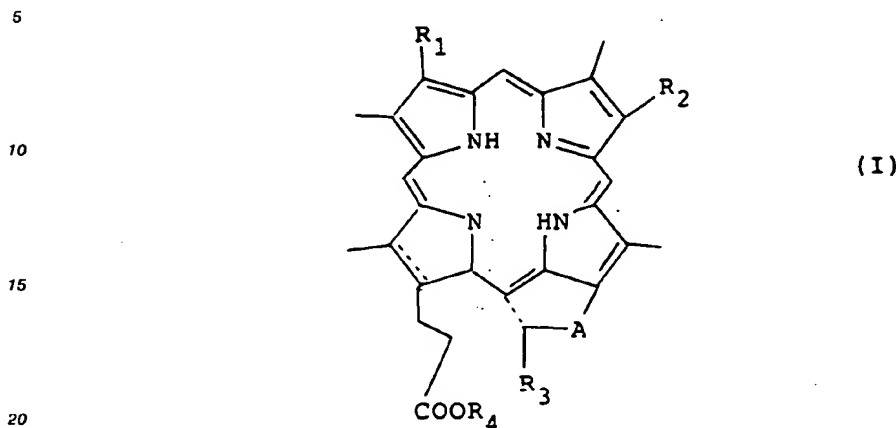
Note: Presented data were mean and s.d. for 3 animals.

From the above results, it is understood that ¹¹¹In-monoDTPA-EG Ga-DP, ¹¹¹In-monoDTPA-PG Ga-DP and ¹¹¹In-monoDTPA-EG Zn-DP show much lesser accumulation in inflammation than ⁶⁷Ga citrate. Accordingly, they are more suitable for detection of cancers than ⁶⁷Ga citrate.

Claims

Claims for the following Contracting States : BE, CH, DE, FR, GB, IT, LI, LU, NL, SE

1. A porphyrin compound of the formula:



wherein

25 R_1 and R_2 are each $-\text{CH}=\text{CH}_2$, $-\text{CH}_2\text{CH}_3$, $-\text{CH}(\text{O-alkanoyl})\text{CH}_3$ having not more than 8 carbon atoms in the alkanoyl group, $-\text{CH}(\text{OR})\text{CH}_3$ or $-\text{CH}(\text{O-alkylene-OR})\text{CH}_3$ having not more than 5 carbon atoms in the alkylene group;

30 R_3 is $-\text{H}$, $-\text{COOH}$, $-\text{COR}$ (in which R is as hereinafter defined except $-\text{H}$ or $-\text{alkyl}$) $-\text{COO-alkyl}$ having not more than 8 carbon atoms in the alkyl group, $-\text{COO-alkylene-OR}$ having not more than 5 carbon atoms in the alkylene group or $-\text{COO-alkylene-OOC-Z}$ having not more than 5 carbon atoms in the alkylene group;

R_4 is R or $-\text{alkylene-OR}$ having not more than 5 carbon atoms in the alkylene group or a residue of a polyfunctional carboxyl compound

35 R is $-\text{H}$, $-\text{alkyl}$ having not more than 8 carbon atoms in the alkyl group or a residue of a polyfunctional carboxyl compound having at least one amino group, hydroxy group, mercapto group and carboxyl group;

Z is a residue of the compound of the formula (I) excluding R_3 therefrom;

A is $-\text{CH}_2-$ or $-\text{CO}-$; and

the dotted line from the gamma-position indicates no bonding or a single direct bond; and

40 the dotted line between the 7- and 8-positions indicates the presence of a single bond or a double bond;

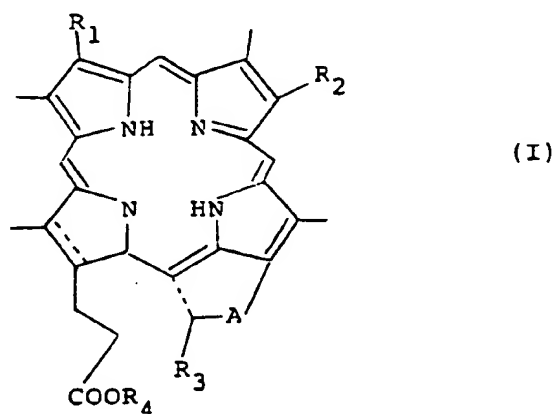
and its complexes with a metal(s) in the porphine skeleton and/or at the residue of the polyfunctional carboxyl compound, at least one of R_1 , R_2 , R_3 and R_4 being R or a group containing R which represents the residue of the polyfunctional carboxyl compound and R_1 being capable of representing 1-iodoethyl in addition to said meanings when R_3 is $-\text{COO-lower alkylene-OOC-Z}$, provided that when the objective product is not a complex with a metal (s), the polyfunctional carboxyl compound is neither aspartic acid nor glutamic acid.

2. The porphyrin compound according to claim 1, wherein A is $-\text{CH}_2-$, the dotted line from the gamma-position indicates no bonding and the dotted line between the 7- and 8-positions indicates the presence of a double bond.

3. The porphyrin compound according to claim 1, wherein A is $-\text{CO}-$, the dotted line from the gamma-position indicates a single direct bond and the dotted line between the 7- and 8-positions indicates the presence of a single bond.

4. The porphyrin compound according to claim 1, wherein the polyfunctional carboxyl compound is a carboxylic acid having a chelate-forming group.

5. The porphyrin compound according to claim 4, wherein the carboxylic acid having a chelate-forming group is diethylenetriaminepentaacetic acid.
6. The porphyrin compound according to claim 1, wherein the polyfunctional carboxyl compound is an amino acid.
7. The porphyrin compound according to claim 6, wherein the amino acid is glycine, or glutamic acid.
8. A complex of the porphyrin compound according to claim 1, wherein a metal(s) is/are present in the porphine skeleton, and/or at the residue of the polyfunctional carboxyl compound.
9. The complex of the porphyrin compound according to claim 1, wherein the metals are chosen from Si, Mn, Fe, Co, Ni, Zn, Ga, In, Sn, Sm, Eu, Gd, Tc and Ti.
10. The complex of the porphyrin compound according to claim 9, wherein at least one metal is radioactive.
11. A radioactive diagnostic composition comprising the complex of the porphyrin compound according to claim 10.
12. A process for preparing a porphyrin compound of the formula:



wherein

R_1 and R_2 are each $-\text{CH}=\text{CH}_2$, $-\text{CH}_2\text{CH}_3$, $-\text{CH}(\text{O-alkanoyl})\text{CH}_3$ having not more than 8 carbon atoms in the alkanoyl group, $-\text{CH}(\text{OR})\text{CH}_3$ or $-\text{CH}(\text{O-alkylene-OR})\text{CH}_3$ having not more than 5 carbon atoms in the alkylene group;

R_3 is $-\text{H}$, $-\text{COOH}$, $-\text{COR}$ (in which R is as hereinafter defined except $-\text{H}$ or $-\text{alkyl}$) $-\text{COO-alkyl}$ having not more than 8 carbon atoms in the alkyl group, $-\text{COO-alkylene-OR}$ having not more than 5 carbon atoms in the alkylene group or $-\text{COO-alkylene-OOC-Z}$ having not more than 5 carbon atoms in the alkylene group;

R_4 is R or $-\text{alkylene-OR}$ having not more than 5 carbon atoms in the alkylene group or a residue of a polyfunctional carboxyl compound

R is $-\text{H}$, $-\text{alkyl}$ having not more than 8 carbon atoms in the alkyl group or a residue of a polyfunctional carboxyl compound having at least one amino group, hydroxy group, mercapto group and carboxyl group;

Z is a residue of the compound of the formula (I) excluding R_3 therefrom;

A is $-\text{CH}_2-$ or $-\text{CO}-$; and

the dotted line from the gamma-position indicates no bonding or a single direct bond; and
the dotted line between the 7- and 8-positions indicates the presence of a single bond or a double bond;

and its complexes with a metal(s) in the porphine skeleton and/or at the residue of the polyfunctional carboxyl compound, at least one of R_1 , R_2 , R_3 and R_4 being R or a group containing R which represents the residue of the polyfunctional carboxyl compound and R_1 being capable of representing 1-iodoethyl in addition to said meanings when R_3 is -COO-lower alkylene-OOC-Z, provided that when the objective product is not a complex with a metal (s), the polyfunctional carboxyl compound is neither aspartic acid or glutamic acid

which comprises

a) reacting a hydroxyl compound which corresponds to the formula (I) but R is -H, or its reactive derivative, or the metal complex thereof, with a polyfunctional carboxyl compound as defined above of the formula: R-H wherein R is as defined above, or its reactive derivative, optionally followed by complexing and/or chelating with (a) metal atom(s), or

b) reacting a carboxyl compound which corresponds to the formula (I), or its reactive derivative, or the metal complex thereof, with a polyfunctional carboxylic compound as defined above of the formula wherein R is as defined above, or its reactive derivative optionally followed by complexing and/or chelating with (a) metal atom(s).

13. The process according to claim 12, wherein the polyfunctional carboxyl compound is a carboxylic acid having a chelate-forming group.

14. The process according to claim 13, wherein the carboxylic acid having a chelate forming group is diethylenetriaminepentaacetic acid.

15. The process according to claim 12, wherein the polyfunctional carboxyl compound is an amino acid.

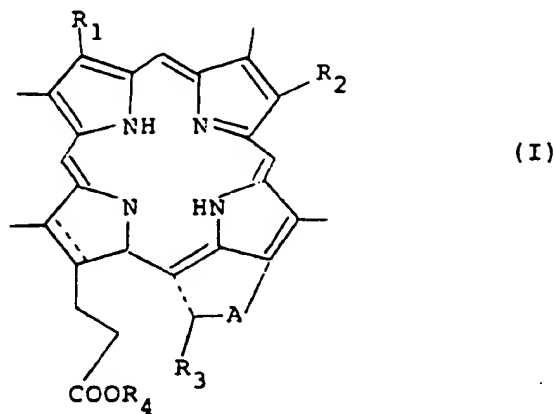
16. The process according to claim 15, wherein the amino acid is glycine, or glutamic acid.

17. The process according to claim 12, wherein the reaction is carried out in an inert solvent.

18. The process according to claim 12, wherein the reaction is carried out in the presence of a reaction-promoting or condensing agent.

Claims for the following Contracting State : AT

1. A process for preparing a porphyrin compound of the formula:



wherein

R_1 and R_2 are each -CH=CH₂, -CH₂CH₃, -CH(O-alkanoyl)CH₃ having not more than 8 carbon atoms in the alkanoyl group, -CH(OR)CH₃ or -CH(O-alkylene-OR)CH₃ having not more than 5 carbon atoms in the alkylene group;

R_3 is -H, -COOH, -COR (in which R is as hereinafter defined except -H or -alkyl) -COO-alkyl having

not more than 8 carbon atoms in the alkyl group, -COO-alkylene-OR having not more than 5 carbon atoms in the alkylene group or -COO-alkylene-OOC-Z having not more than 5 carbon atoms in the alkylene group;

R_4 is R or -alkylene-OR having not more than 5 carbon atoms in the alkylene group or a residue of a polyfunctional carboxyl compound

R is -H, -alkyl having not more than 8 carbon atoms in the alkyl group or a residue of a polyfunctional carboxyl compound having at least one amino group, hydroxy group, mercapto group and carboxyl group;

Z is a residue of the compound of the formula (I) excluding R_3 therefrom;

A is -CH₂- or -CO-; and

the dotted line from the gamma-position indicates no bonding or a single direct bond; and

the dotted line between the 7- and 8-positions indicates the presence of a single bond or a double bond;

and its complexes with a metal(s) in the porphine skeleton and/or at the residue of the polyfunctional carboxyl compound, at least one of R_1 , R_2 , R_3 and R_4 being R or a group containing R which represents the residue of the polyfunctional carboxyl compound and R_1 being capable of representing 1-iodoethyl in addition to said meanings when R_3 is -COO-lower alkylene-OOC-Z, provided that when the objective product is not a complex with a metal (s), the polyfunctional carboxyl compound is neither aspartic acid or glutamic acid.

which comprises

a) reacting a hydroxyl compound which corresponds to the formula (I) but R is -H, or its reactive derivative, or the metal complex thereof, with a polyfunctional carboxyl compound as defined above of the formula: R-H wherein R is as defined above, or its reactive derivative, optionally followed by complexing and/or chelating with (a) metal atom(s), or

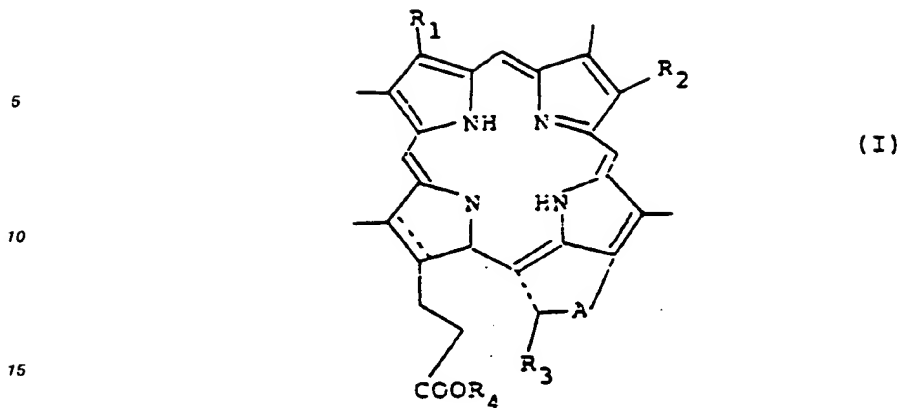
b) reacting a carboxyl compound which corresponds to the formula (I), or its reactive derivative, or the metal complex thereof, with a polyfunctional carboxylic compound as defined above of the formula wherein R is as defined above, or its reactive derivative optionally followed by complexing and/or chelating with (a) metal atom(s).

2. The process according to claim 1, wherein the polyfunctional carboxyl compound is a carboxylic acid having a chelate-forming group.
3. The process according to claim 2, wherein the carboxylic acid having a chelate forming group is diethylenetriaminepentaacetic acid.
4. The process according to claim 1, wherein the polyfunctional carboxyl compound is an amino acid.
5. The process according to claim 4, wherein the amino acid is glycine, or glutamic acid.
6. The process according to claim 1, wherein the reaction is carried out in an inert solvent.
7. The process according to claim 1, wherein the reaction is carried out in the presence of a reaction-promoting or condensing agent.

Patentansprüche

Patentansprüche für folgende Vertragsstaaten : BE, CH, DE, FR, GB, IT, LI, LU, NL, SE

1. Porphyrin-Verbindung der Formel



worin

- 20 R_1 und R_2 jeweils $-\text{CH}=\text{CH}_2$, $-\text{CH}_2\text{CH}_3$, $-\text{CH}(\text{O-Alkanoyl})\text{CH}_3$ mit nicht mehr als 8 Kohlenstoff-Atomen in der Alkanoyl-Gruppe, $-\text{CH}(\text{OR})\text{CH}_3$ oder $-\text{CH}(\text{O-Alkylen-OR})\text{CH}_3$ mit nicht mehr als 5 Kohlenstoff-Atomen in der Alkylen-Gruppe sind,
- R_3 $-\text{H}$, $-\text{COOH}$, $-\text{COR}$ (worin R der nachstehenden Definition - ausgenommen $-\text{H}$ oder $-\text{Alkyl}$ - entspricht), $-\text{COO-Alkyl}$ mit nicht mehr als 8 Kohlenstoff-Atomen in der Alkyl-Gruppe, $-\text{COO-Alkylen-OR}$ mit nicht mehr als 5 Kohlenstoff-Atomen in der Alkylen-Gruppe oder $-\text{COO-Alkylen-OOC-Z}$ mit nicht mehr als 5 Kohlenstoff-Atomen in der Alkylen-Gruppe ist;
- 25 R_4 R oder $-\text{Alkylen-OR}$ mit nicht mehr als 5 Kohlenstoff-Atomen in der Alkylen-Gruppe oder ein Rest einer polyfunktionellen Carboxyl-Verbindung mit wenigstens einer Amino-Gruppe; Hydroxy-Gruppe, Mercapto-Gruppe und Carboxyl-Gruppe ist;
- 30 R $-\text{H}$, $-\text{Alkyl}$ mit nicht mehr als 8 Kohlenstoff-Atomen in der Alkyl-Gruppe oder ein Rest einer polyfunktionellen Carboxyl-Verbindung mit wenigstens einer Amino-Gruppe, Hydroxy-Gruppe, Mercapto-Gruppe und Carboxyl-Gruppe ist;
- Z ein Rest der Verbindung der Formel (I) unter Ausschluß von R_3 von dieser ist;
- A $-\text{CH}_2-$ oder $-\text{CO}-$ ist; und
- 35 die gestrichelte Linie von der gamma-Position keine Bindung oder eine direkte Einfachbindung bezeichnet und
- die gestrichelte Linie zwischen den Positionen 7 und 8 die Anwesenheit einer Einfachbindung oder einer Doppelbindung anzeigt;
- und deren Komplexe mit einem oder mehreren Metall(en) im Porphin-Gerüst und/oder an dem Rest der polyfunktionellen Carbonsäure,
- 40 wobei wenigstens eine der Gruppen R_1 , R_2 , R_3 und R_4 R oder eine R enthaltende Gruppe ist, worin R den Rest der polyfunktionellen Carboxyl-Verbindung bezeichnet, und R_1 zusätzlich zu den angegebenen Bedeutungen befähigt ist, 1-Iodoethyl zu repräsentieren, wenn R_3 $-\text{COO-Niederalkylen-OOC-Z}$ ist, mit der Maßgabe, daß dann wenn das Zielprodukt nicht ein Komplex mit einem oder mehreren Metall(en) ist, die polyfunktionelle Carboxyl-Verbindung weder Asparaginsäure noch Glutaminsäure ist.
- 45

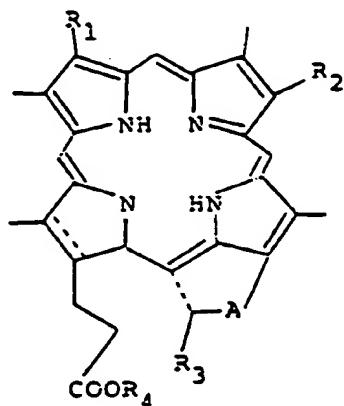
2. Porphyrin-Verbindung nach Anspruch 1, worin

- A $-\text{CH}_2-$ ist,
- 50 die gestrichelte Linie von der gamma-Position keine Bindung bezeichnet und
- die gestrichelte Linie zwischen den Positionen 7 und 8 die Anwesenheit einer Doppelbindung anzeigt.

3. Porphyrin-Verbindung nach Anspruch 1, worin

- A $-\text{CO}-$ ist,
- 55 die gestrichelte Linie von der gamma-Position eine direkte Einfachbindung bezeichnet und
- die gestrichelte Linie zwischen den Positionen 7 und 8 die Anwesenheit einer Einfachbindung anzeigt.

4. Porphyrin-Verbindung nach Anspruch 1, worin die polyfunktionelle Carboxyl-Verbindung eine Carbonsäure mit einer chelatbildenden Gruppe ist.
5. Porphyrin-Verbindung nach Anspruch 4, worin die Carbonsäure mit einer chelatbildenden Gruppe Diethylentriaminpentaessigsäure ist.
6. Porphyrin-Verbindung nach Anspruch 1, worin die polyfunktionelle Carboxyl-Verbindung eine Aminosäure ist.
7. Porphyrin-Verbindung nach Anspruch 6, worin die Aminosäure Glycin oder Glutaminsäure ist.
8. Komplex der Porphyrin-Verbindung nach Anspruch 1, worin ein oder mehrere Metall(e) in dem Porphin-Gerüst und/oder an dem Rest der polyfunktionellen Carboxyl-Verbindung anwesend ist/sind.
9. Komplex der Porphyrin-Verbindung nach Anspruch 1, worin die Metalle aus Si, Mn, Fe, Co, Ni, Zn, Ga, In, Sn, Sm, Eu, Gd, Tc und Ti gewählt sind.
10. Komplex der Porphyrin-Verbindung nach Anspruch 9, worin wenigstens ein Metall radioaktiv ist.
11. Radioaktive diagnostische Zusammensetzung, umfassend den Komplex der Porphyrin-Verbindung nach Anspruch 10.
12. Verfahren zur Herstellung einer Porphyrin-Verbindung der Formel



(I)

worin

- R_1 und R_2 jeweils $-\text{CH}=\text{CH}_2$, $-\text{CH}_2\text{CH}_3$, $-\text{CH}(\text{-O-Alkanoyl})\text{CH}_3$ mit nicht mehr als 8 Kohlenstoff-Atomen in der Alkanoyl-Gruppe, $-\text{CH}(\text{OR})\text{CH}_3$ oder $-\text{CH}(\text{-O-Alkylen-OR})\text{CH}_3$ mit nicht mehr als 5 Kohlenstoff-Atomen in der Alkylen-Gruppe sind,
- R_3 $-\text{H}$, $-\text{COOH}$, $-\text{COR}$ (worin R der nachstehenden Definition - ausgenommen $-\text{H}$ oder $-\text{Alkyl}$ - entspricht), $-\text{COO-Alkyl}$ mit nicht mehr als 8 Kohlenstoff-Atomen in der Alkyl-Gruppe, $-\text{COO-Alkylen-OR}$ mit nicht mehr als 5 Kohlenstoff-Atomen in der Alkylen-Gruppe oder $-\text{COO-Alkylen-OOC-Z}$ mit nicht mehr als 5 Kohlenstoff-Atomen in der Alkylen-Gruppe ist;
- R_4 R oder $-\text{Alkylen-OR}$ mit nicht mehr als 5 Kohlenstoff-Atomen in der Alkylen-Gruppe oder ein Rest einer polyfunktionellen Carboxyl-Verbindung mit wenigstens einer Amino-Gruppe, Hydroxy-Gruppe, Mercapto-Gruppe und Carboxyl-Gruppe ist;
- R $-\text{H}$, $-\text{Alkyl}$ mit nicht mehr als 8 Kohlenstoff-Atomen in der Alkyl-Gruppe oder ein Rest einer polyfunktionellen Carboxyl-Verbindung mit wenigstens einer Amino-Gruppe, Hydroxy-Gruppe, Mercapto-Gruppe und Carboxyl-Gruppe ist;
- Z ein Rest der Verbindung der Formel (I) unter Ausschluß von R_3 von dieser ist;
- A $-\text{CH}_2-$ oder $-\text{CO}-$ ist; und

- die gestrichelte Linie von der gamma-Position keine Bindung oder eine direkte Einfachbindung bezeichnet und
- die gestrichelte Linie zwischen den Positionen 7 und 8 die Anwesenheit einer Einfachbindung oder einer Doppelbindung anzeigt;
- 5 und der Komplexe derselben mit einem oder mehreren Metall(en) im Porphin-Gerüst und/oder an dem Rest der polyfunktionellen Carbonsäure,
- wobei wenigstens eine der Gruppen R_1 , R_2 , R_3 und R_4 R oder eine R enthaltende Gruppe ist, worin R den Rest der polyfunktionellen Carboxyl-Verbindung bezeichnet, und R_1 zusätzlich zu den angegebenen Bedeutungen befähigt ist, 1-Iodoethyl zu repräsentieren, wenn R_3 -COO-Niederalkylen-OOC-Zist,
- 10 mit der Maßgabe, daß dann, wenn das Zielprodukt nicht ein Komplex mit einem oder mehreren Metall(en) ist, die polyfunktionelle Carboxyl-Verbindung weder Asparaginsäure noch Glutaminsäure ist, umfassend
- a) die Umsetzung einer Hydroxyl-Verbindung, die der Formel (I) entspricht, in der jedoch R -H ist, oder eines reaktionsfähigen Derivats derselben oder des Metall-Komplexes derselben mit einer
- 15 polyfunktionellen Carboxyl-Verbindung, wie sie oben definiert ist, der Formel R-H, worin R die oben angegebenen Bedeutungen hat, oder einem reaktionsfähigen Derivat derselben, und gegebenenfalls die nachfolgende Komplexbildung und/oder Chelatbildung mit einem oder mehreren Metall-Atom(en), oder
- b) die Umsetzung einer Carboxyl-Verbindung, die der Formel (I) entspricht, oder eines reaktionsfähigen Derivats derselben oder des Metall-Komplexes derselben mit einer polyfunktionellen Carboxyl-Verbindung, wie sie oben definiert ist, der Formel, worin R die oben angegebenen Bedeutungen hat, oder einem reaktionsfähigen Derivat derselben, und gegebenenfalls die nachfolgende Komplexbildung und/oder Chelatbildung mit einem oder mehreren Metall-Atom(en).
- 20
- 25 **13.** Verfahren nach Anspruch 12, worin die polyfunktionelle Carboxyl-Verbindung eine Carbonsäure mit einer chelatbildenden Gruppe ist.
- 14.** Verfahren nach Anspruch 13, worin die Carbonsäure mit einer chelatbildenden Gruppe Diethylentriaminpentaessigsäure ist.
- 30 **15.** Verfahren nach Anspruch 12, worin die polyfunktionelle Carboxyl-Verbindung eine Aminosäure ist.
- 16.** Verfahren nach Anspruch 15, worin die Aminosäure Glycin oder Glutaminsäure ist.
- 35 **17.** Verfahren nach Anspruch 12, worin die Reaktion in einem inerten Lösungsmittel durchgeführt wird.
- 18.** Verfahren nach Anspruch 12, worin die Reaktion in Gegenwart eines Reaktions-Promotors oder eines Kondensationsmittels durchgeführt wird.

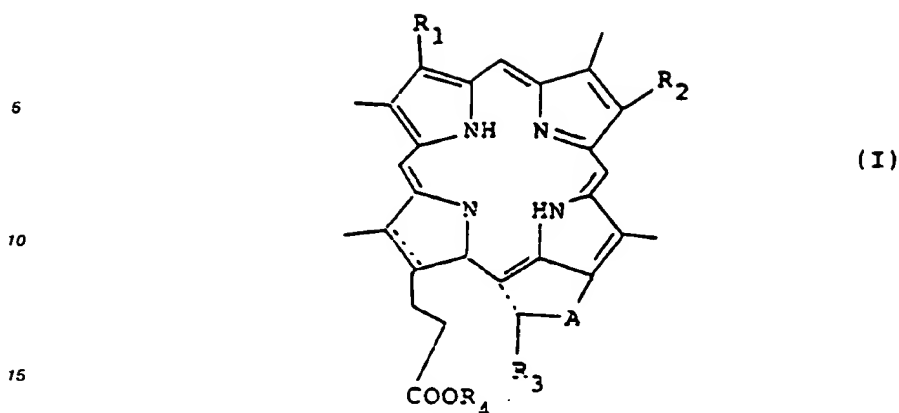
40 **Patentansprüche für folgenden Vertragsstaat : AT**

1. Verfahren zur Herstellung einer Porphyrin-Verbindung der Formel

45

50

55



20 worin

- 20 R_1 und R_2 jeweils $-\text{CH}=\text{CH}_2$, $-\text{CH}_2\text{CH}_3$, $-\text{CH}(\text{-O-Alkanoyl})\text{CH}_3$ mit nicht mehr als 8 Kohlenstoff-Atomen in der Alkanoyl-Gruppe, $-\text{CH}(\text{OR})\text{CH}_3$ oder $-\text{CH}(\text{-O-Alkylen-OR})\text{CH}_3$ mit nicht mehr als 5 Kohlenstoff-Atomen in der Alkylen-Gruppe sind,
- 25 R_3 $-\text{H}$, $-\text{COOH}$, $-\text{COR}$ (worin R der nachstehenden Definition - ausgenommen $-\text{H}$ oder $-\text{Alkyl}$ - entspricht), $-\text{COO-Alkyl}$ mit nicht mehr als 8 Kohlenstoff-Atomen in der Alkyl-Gruppe, $-\text{COO-Alkylen-OR}$ mit nicht mehr als 5 Kohlenstoff-Atomen in der Alkylen-Gruppe oder $-\text{COO-Alkylen-OOC-Z}$ mit nicht mehr als 5 Kohlenstoff-Atomen in der Alkylen-Gruppe ist;
- 30 R_4 R oder $-\text{Alkylen-OR}$ mit nicht mehr als 5 Kohlenstoff-Atomen in der Alkylen-Gruppe oder ein Rest einer polyfunktionellen Carboxyl-Verbindung mit wenigstens einer Amino-Gruppe, Hydroxy-Gruppe, Mercapto-Gruppe und Carboxyl-Gruppe ist;
- 30 R $-\text{H}$, $-\text{Alkyl}$ mit nicht mehr als 8 Kohlenstoff-Atomen in der Alkyl-Gruppe oder ein Rest einer polyfunktionellen Carboxyl-Verbindung mit wenigstens einer Amino-Gruppe, Hydroxy-Gruppe, Mercapto-Gruppe und Carboxyl-Gruppe ist;
- 35 Z ein Rest der Verbindung der Formel (I) unter Ausschluß von R_3 von dieser ist;
- A $-\text{CH}_2-$ oder $-\text{CO}-$ ist; und
- 35 die gestrichelte Linie von der gamma-Position keine Bindung oder eine direkte Einfachbindung bezeichnet und
- die gestrichelte Linie zwischen den Positionen 7 und 8 die Anwesenheit einer Einfachbindung oder einer Doppelbindung anzeigt;
- und der Komplexe derselben mit einem oder mehreren Metall(en) im Porphin-Gerüst und/oder an dem Rest der polyfunktionellen Carbonsäure,
- 40 wobei wenigstens eine der Gruppen R_1 , R_2 , R_3 und R_4 R oder eine R enthaltende Gruppe ist, worin R den Rest der polyfunktionellen Carboxyl-Verbindung bezeichnet, und R_1 zusätzlich zu den angegebenen Bedeutungen befähigt ist, 1-Iodoethyl zu repräsentieren, wenn R_3 $-\text{COO-Niederalkylen-OOC-Zist}$, mit der Maßgabe, daß dann, wenn das Zielprodukt nicht ein Komplex mit einem oder mehreren Metall(en) ist, die polyfunktionelle Carboxyl-Verbindung weder Asparaginsäure noch Glutaminsäure ist,
- 45 umfassend

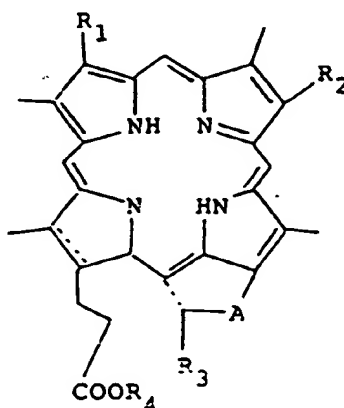
- a) die Umsetzung einer Hydroxyl-Verbindung, die der Formel (I) entspricht, in der jedoch R $-\text{H}$ ist, oder eines reaktionsfähigen Derivats derselben oder des Metall-Komplexes derselben mit einer polyfunktionellen Carboxyl-Verbindung, wie sie oben definiert ist, der Formel R-H, worin R die oben angegebenen Bedeutungen hat, oder einem reaktionsfähigen Derivat derselben, und gegebenenfalls die nachfolgende Komplexbildung und/oder Chelatbildung mit einem oder mehreren Metall-Atom(en), oder
- 50 b) die Umsetzung einer Carboxyl-Verbindung, die der Formel (I) entspricht, oder eines reaktionsfähigen Derivats derselben oder des Metall-Komplexes derselben mit einer polyfunktionellen Carboxyl-Verbindung, wie sie oben definiert ist, der Formel, worin R die oben angegebenen Bedeutungen hat, oder einem reaktionsfähigen Derivat derselben, und gegebenenfalls die nachfolgende Komplexbildung und/oder Chelatbildung mit einem oder mehreren Metall-Atom(en).
- 55

2. Verfahren nach Anspruch 1, worin die polyfunktionelle Carboxyl-Verbindung eine Carbonsäure mit einer chelatbildenden Gruppe ist.
3. Verfahren nach Anspruch 2, worin die Carbonsäure mit einer chelatbildenden Gruppe Diethylentriamin-pentaessigsäure ist.
4. Verfahren nach Anspruch 1, worin die polyfunktionelle Carboxyl-Verbindung eine Aminosäure ist.
5. Verfahren nach Anspruch 4, worin die Aminosäure Glycin oder Glutaminsäure ist.
6. Verfahren nach Anspruch 1, worin die Reaktion in einem inerten Lösungsmittel durchgeführt wird.
7. Verfahren nach Anspruch 1, worin die Reaktion in Gegenwart eines Reaktions-Promotors oder eines Kondensationsmittels durchgeführt wird.

Revendications

Revendications pour les Etats contractants suivants : BE, CH, DE, FR, GB, IT, LI, LU, NL, SE

1. Porphyrine de formule :



(I)

dans laquelle

- 40 R_1 et R_2 représentent chacun un groupe $-\text{CH}=\text{CH}_2$, $-\text{CH}_2\text{CH}_3$, $-\text{CH}(\text{O-alcanoyl})\text{CH}_3$ dont le radical alcanoyle comporte au plus 8 atomes de carbone, $-\text{CH}(\text{OR})\text{CH}_3$ ou $-\text{CH}(\text{O-alkylène-OR})\text{CH}_3$ dont le groupe alkylène comporte au plus 5 atomes de carbone ;
- 45 R_3 représente $-\text{H}$, un groupe $-\text{COOH}$, $-\text{COR}$ (dans lequel R est défini comme ci-après, à l'exception de $-\text{H}$ ou de $-\text{alkyle}$), $-\text{COO-alkyle}$ dont le groupe alkyle comporte au plus 8 atomes de carbone, $-\text{COO-alkylène-OR}$ dont le groupe alkylène comporte au plus 5 atomes de carbone ou $-\text{COO-alkylène-OOC-Z}$ dont le groupe alkylène comporte au plus 5 atomes de carbone ;
- 50 R_4 représente R ou un groupe alkylène-OR dont le groupe alkylène comporte au plus 5 atomes de carbone, ou un reste d'un composé carboxylique polyfonctionnel ;
- 55 R représente $-\text{H}$, un groupe $-\text{alkyle}$ comportant au plus 8 atomes de carbone, ou un reste d'un composé carboxylique polyfonctionnel comprenant l'un au moins des groupes amino, hydroxy, mercapto et carboxyle ;
- Z est un reste d'un composé de formule (I) dont R_3 est exclu ;
- A représente un groupe $-\text{CH}_2-$ ou $-\text{CO}-$; et
- le trait en pointillé partant de la position gamma indique une absence de liaison ou une liaison simple directe ; et
- le trait en pointillé entre les positions 7 et 8 indique la présence d'une liaison simple ou d'une liaison double ;

et ses complexes formés avec un métal ou des métaux dans le squelette porphine et/ou sur le résidu du composé carboxylique polyfonctionnel, au moins l'un de R_1 , R_2 , R_3 et R_4 représentant R ou un groupe contenant R, qui représente le résidu du composé carboxylique polyfonctionnel, et R_1 étant capable de représenter le groupe 1-iodoéthyle, en plus de ses significations mentionnées, lorsque R_3 représente un groupe $-\text{COO}-(\text{alkylène inférieur})-\text{OOC}-Z$, étant entendu que dans le cas où le produit voulu n'est pas un complexe formé avec un métal ou des métaux, le composé carboxylique polyfonctionnel ne représente ni l'acide aspartique ni l'acide glutamique.

2. Porphyrine selon la revendication 1, dans laquelle A représente un groupe $-\text{CH}_2-$, le trait en pointillé partant de la position gamma indique une absence de liaison et le trait en pointillé entre les positions 7 et 8 indique la présence d'une double liaison.

3. Porphyrine selon la revendication 1, dans laquelle A représente un groupe $-\text{CO}-$, le trait en pointillé partant de la position gamma indique une liaison simple directe et le trait en pointillé entre les positions 7 et 8 indique la présence d'une simple liaison.

4. Porphyrine selon la revendication 1, dans laquelle le composé carboxylique polyfonctionnel est un acide carboxylique comprenant un groupe chélatant.

5. Porphyrine selon la revendication 4, dans laquelle l'acide carboxylique comprenant un groupe chélatant est l'acide diéthylènetriaminépentaacétique.

6. Porphyrine selon la revendication 1, dans laquelle le composé carboxylique polyfonctionnel est un aminoacide.

7. Porphyrine selon la revendication 6, dans laquelle l'acide est la glycine ou l'acide glutamique.

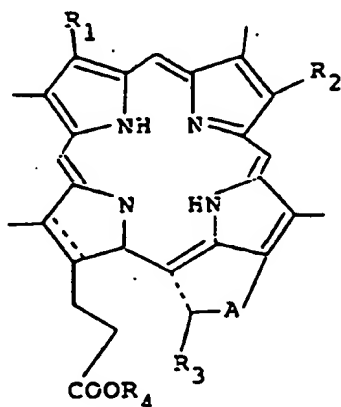
8. Complexe de porphyrine selon la revendication 1, dans lequel un métal ou des métaux est/sont présent(s) dans le squelette porphine, et/ou sur le reste du composé carboxylique polyfonctionnel.

9. Complexe de porphyrine selon la revendication 1, dans lequel les métaux sont choisis parmi Si, Mn, Fe, Co, Ni, Zn, Ga, In, Sn, Sm, Eu, Gd, Tc et Ti.

10. Complexe de porphyrine selon la revendication 9, dans lequel au moins un métal est radioactif.

11. Composition de diagnostic radioactive, comprenant le complexe de la porphyrine selon la revendication 10.

12. Procédé de préparation d'une porphyrine de formule :



(I)

dans laquelle

- R_1 et R_2 représentent chacun un groupe $-\text{CH}=\text{CH}_2$, $-\text{CH}_2\text{CH}_3$, $-\text{CH}(\text{O-alkanoyl})\text{CH}_3$ dont le groupe alcanoyle comporte au plus 8 atomes de carbone, $-\text{CH}(\text{OR})\text{CH}_3$ ou $-\text{CH}(\text{O-alkylène-OR})\text{CH}_3$ dont le groupe alkylène comporte au plus 5 atomes de carbone ;
- 6 R_3 représente $-\text{H}$, un groupe $-\text{COOH}$, $-\text{COR}$ (dans lequel R est défini comme ci-après, à l'exception de $-\text{H}$ ou de $-\text{alkyle}$), $-\text{COO-alkyle}$ dont le groupe alkyle comporte au plus 8 atomes de carbone, $-\text{COO-alkylène-OR}$ dont le groupe alkylène comporte au plus 5 atomes de carbone ou $-\text{COO-alkylène-OOC-Z}$ dont le groupe alkylène comporte au plus 5 atomes de carbone ;
- 10 R_4 représente R ou un groupe alkylène-OR dont le groupe alkylène comporte au plus 5 atomes de carbone ou un reste d'un composé carboxylique polyfonctionnel ;
- R représente $-\text{H}$, un groupe $-\text{alkyle}$ comportant au plus 8 atomes de carbone, ou un reste d'un composé carboxylique polyfonctionnel comprenant l'un au moins des groupes amino, hydroxy, mercapto et carboxyle ;
- 15 Z est un reste d'un composé de formule (I), dont R_3 est exclu ;
- A représente un groupe $-\text{CH}_2-$ ou $-\text{CO}-$; et
- le trait en pointillé partant de la position gamma indique une absence de liaison ou une liaison simple directe ; et
- le trait en pointillé entre les positions 7 et 8 indique la présence d'une liaison simple ou d'une
- 20 liaison double ;

et ses complexes formés avec un métal ou des métaux dans le squelette de porphine et/ou sur le résidu du composé carboxylique polyfonctionnel, au moins l'un de R_1 , R_2 , R_3 et R_4 représentant R ou un groupe contenant R, qui représente le résidu du composé carboxylique polyfonctionnel, et R_1 étant capable de représenter le groupe 1-iodoéthyle, en plus de ses significations mentionnées, lorsque R_3

25 représente un groupe $-\text{COO}-(\text{alkylène inférieur})-\text{OOC-Z}$, étant entendu que dans le cas où le produit voulu n'est pas un complexe formé avec un métal ou des métaux, le composé carboxylique polyfonctionnel ne représente ni l'acide aspartique ni l'acide glutamique,

procédé comprenant les étapes consistant :

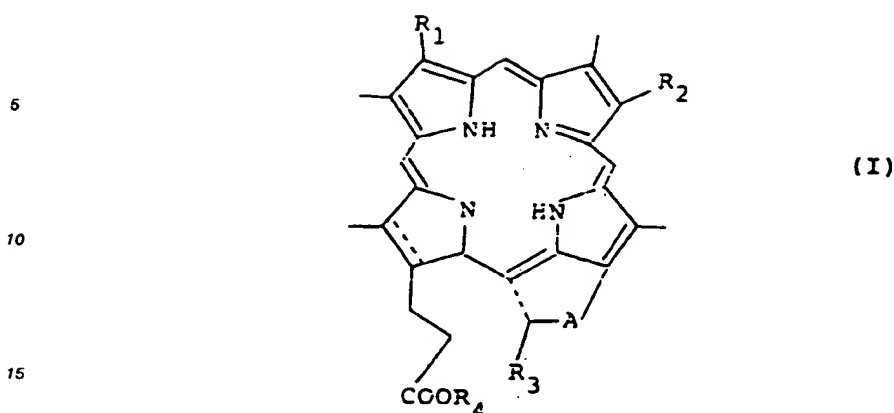
- a) à faire réagir un composé hydroxylé qui correspond à la formule (I) sauf que R représente $-\text{H}$, ou un de ses dérivés réactifs, ou un de ses complexes métalliques, avec un composé carboxylique polyfonctionnel tel que défini ci-dessus, de formule R-H , où R est défini comme ci-dessus, ou un de ses dérivés réactifs, et ensuite éventuellement, à le complexer et/ou le chélater avec un ou plusieurs atome(s) métallique(s), ou
- 30 b) à faire réagir un composé carboxylique qui correspond à la formule (I), ou un de ses dérivés réactifs, ou un de ses complexes métalliques, avec un composé carboxylique polyfonctionnel tel que défini ci-dessus, correspondant à la formule dans laquelle R est défini comme ci-dessus, ou un de ses dérivés réactifs, et ensuite, éventuellement, à le complexer et/ou le chélater avec un ou plusieurs atome(s) métallique(s).

- 40 13. Procédé selon la revendication 12, dans lequel le composé carboxylique polyfonctionnel est un acide carboxylique ayant un groupe chélatant.
14. Procédé selon la revendication 13, dans lequel l'acide carboxylique comprenant un groupe chélatant est l'acide diéthylènetriaminepentaacétique.
- 45 15. Procédé selon la revendication 12, dans lequel le composé carboxylique polyfonctionnel est un aminoacide.
16. Procédé selon la revendication 15, dans lequel l'acide aminoacide est la glycine ou l'acide glutamique.
- 50 17. Procédé selon la revendication 12, dans lequel la réaction est réalisée dans un solvant inerte.
18. Procédé selon la revendication 12, dans lequel la réaction est effectuée en présence d'un agent favorisant la réaction ou d'un agent de condensation.

55

Revendications pour l'Etat contractant suivant : AT

1. Procédé de préparation d'une porphyrine de formule :



dans laquelle

- 20 R_1 et R_2 représentent chacun un groupe $-\text{CH}=\text{CH}_2$, $-\text{CH}_2\text{CN}$, $-\text{CH}(\text{O-alcanoyl})\text{CH}_3$ dont le groupe alcanoyle comporte au plus 8 atomes de carbone, $-\text{CH}(\text{OR})\text{CH}_3$ ou $-\text{CH}(\text{O-alkylène-OR})\text{CH}_3$ dont le groupe alkylène comporte au plus 5 atomes de carbone ;
- 25 R_3 représente $-\text{H}$, un groupe $-\text{COOH}$ $-\text{COR}$ (dans lequel R est défini comme ci-après, à l'exception de $-\text{H}$ ou de $-\text{alkyle}$), $-\text{COO-alkyle}$ dont le groupe alkyle comporte au plus 8 atomes de carbone, $-\text{COO-alkylène-OR}$ dont le groupe alkylène comporte au plus 5 atomes de carbone ou $-\text{COO-alkylène-OOC-Z}$ dont le groupe alkylène comporte au plus 5 atomes de carbone ;
- R_4 représente R ou un groupe alkylène-OR dont le groupe alkylène comporte au plus 5 atomes de carbone ou un reste d'un composé carboxylique polyfonctionnel ;
- 30 R représente $-\text{H}$, un groupe $-\text{alkyle}$ comportant au plus 8 atomes de carbone, ou un reste d'un composé carboxylique polyfonctionnel comprenant l'un au moins des groupes amino, hydroxy, mercapto et carboxyle ;
- Z est un reste d'un composé de formule (I), dont R_3 est exclu ;
- 35 A représente un groupe $-\text{CH}_2-$ ou $-\text{CO}-$; et
- le trait en pointillé partant de la position gamma indique une absence de liaison ou une liaison simple directe ; et
- le trait en pointillé entre les positions 7 et 8 indique la présence d'une liaison simple ou d'une liaison double ;

40 et ses complexes formés avec un métal ou des métaux dans le squelette de porphyrine et/ou sur le résidu du composé carboxylique polyfonctionnel, au moins l'un de R_1 , R_2 , R_3 et R_4 représentant R ou un groupe contenant R, qui représente le résidu du composé carboxylique polyfonctionnel, et R_1 étant capable de représenter le groupe 1-iodoéthyle, en plus de ses significations mentionnées, lorsque R_3 représente un groupe $-\text{COO}-(\text{alkylène inférieur})-\text{OOC-Z}$, étant entendu que dans le cas où le produit voulu n'est pas un complexe formé avec un métal ou des métaux, le composé carboxylique polyfonctionnel ne représente ni l'acide aspartique ni l'acide glutamique,

45 procédé comprenant les étapes consistant

- a) à faire réagir un composé hydroxylé qui correspond à la formule (I) sauf que R représente $-\text{H}$, ou un de ses dérivés réactifs, ou un de ses complexes métalliques, avec un composé carboxylique polyfonctionnel tel que défini ci-dessus, de formule R-H , où R est défini comme ci-dessus, ou un de ses dérivés réactifs, et ensuite éventuellement, à le complexer et/ou le chélater avec un ou plusieurs atome(s) métallique(s), ou
- 50 b) à faire réagir un composé carboxylique qui correspond à la formule (I), ou un de ses dérivés réactifs, ou un de ses complexes métalliques, avec un composé carboxylique polyfonctionnel tel que défini ci-dessus, correspondant à la formule dans laquelle R est défini comme ci-dessus, ou un de ses dérivés réactifs, et ensuite, éventuellement, à le complexer et/ou le chélater avec un ou plusieurs atome(s) métallique(s).
- 55

2. Procédé selon la revendication 1, dans lequel le composé carboxylique polyfonctionnel est un acide

carboxylique ayant un groupe chélatant.

3. Procédé selon la revendication 2, dans lequel l'acide carboxylique comprenant un groupe chélatant est l'acide diéthylènetriaminepentaacétique.
- 5 4. Procédé selon la revendication 1, dans lequel le composé carboxylique polyfonctionnel est un aminoacide.
5. Procédé selon la revendication 4, dans lequel l'acide est la glycine ou l'acide glutamique.
- 10 6. Procédé selon la revendication 1, dans lequel la réaction est réalisée dans un solvant inerte.
7. Procédé selon la revendication 1, dans lequel la réaction est réalisée en présence d'un agent favorisant la réaction ou d'un agent de condensation.
- 15

20

25

30

35

40

45

50

55

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

☐ BLACK BORDERS

☐ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES

☒ FADED TEXT OR DRAWING

☒ BLURRED OR ILLEGIBLE TEXT OR DRAWING

☐ SKEWED/SLANTED IMAGES

☐ COLOR OR BLACK AND WHITE PHOTOGRAPHS

☐ GRAY SCALE DOCUMENTS

☐ LINES OR MARKS ON ORIGINAL DOCUMENT

☐ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY

☐ OTHER: _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.